NOTES:

1. For sign attachment assemblies to be furnished with this support, construction details, and location of handholes, see Standard Construction Drawings (SCDs) TC-22.10 and TC-22.20.

2. For foundation details, see SCD TC-21.20.

3. Steel for square tube arms shall conform to ASTM A-36, Grade C.

4. Steel for alternate round tube arms shall conform to ASTM A-500, Grade C.

5. Signs with arms may be adjusted eccentric to the pole; however, a minimum of 2' of sign length shall remain to one side of the pole center line.

6. For modification of pole to support roadway lighting, see SCD LA-10.12.

7. Weld the base plate to two ply poles with AWS prequalified welds in conformance with OWS 730.04.

1. FOR SIGN ATTACHMENT ASSEMBLIES TO BE FURNISHED WITH THIS SUPPORT, CONSTRUCTION DETAILS, AND LOCATION OF HANDHOLES, SEE STANDARD CONSTRUCTION DRAWINGS (SCDS) TC-22.10 AND TC-22.20.

2. FOR FOUNDATION DETAILS, SEE SCD TC-21.20.

3. STEEL FOR SQUARE TUBE ARMS SHALL CONFORM TO ASTM A-36, GRADE C.

4. STEEL FOR ALTERNATE ROUND TUBE ARMS SHALL CONFORM TO ASTM A-500, GRADE C.

5. SIGNS WITH ARMS MAY BE ADJUSTED ECCENTRIC TO THE POLE; HOWEVER, A MINIMUM OF 2' OF SIGN LENGTH SHALL REMAIN TO ONE SIDE OF THE POLE CENTER LINE.

6. FOR MODIFICATION OF POLE TO SUPPORT ROADWAY LIGHTING, SEE SCD LA-10.12.

7. WELD THE BASE PLATE TO TWO PLY POLES WITH AWS PREQUALIFIED WELDS IN CONFORMANCE WITH OWS 730.04.
**POLE BASE DETAIL**

<table>
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<tr>
<th>NO.</th>
<th>DESIGN (FT)</th>
<th>HEIGHT (FT)</th>
<th>POLE SQ FT</th>
<th>SIGN AREA MAXIMUM DIAMETER BASE THICKNESS MIN. WALL THICKNESS</th>
<th>MIN. WALL SQUARE TUBE ROUND TUBE</th>
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![Diagram](image)

See Note 7 Dia. H and Plain Washers.

Std. Steel Hex Nuts

Anchor Bolts with Leveling Nut

Steel Hex

**NO.**

**DESIGN (FT)**

**HEIGHT (FT)**

**POLE SQ FT**

**SIGN AREA MAXIMUM DIAMETER BASE THICKNESS MIN. WALL THICKNESS**

**MIN. WALL SQUARE TUBE ROUND TUBE**

See Note 3

See Note 4

†

\[ \text{Diag. H and Plain Washers.} \]

\[ \text{Std. Steel Hex Nuts} \]

\[ \text{Anchor Bolts with Leveling Nut} \]

\[ \text{Steel Hex} \]

\[ \text{†} \]

\[ \text{See Note 7 Dia. H and Plain Washers.} \]

\[ \text{Std. Steel Hex Nuts} \]

\[ \text{Anchor Bolts with Leveling Nut} \]

\[ \text{Steel Hex} \]

\[ \text{†} \]