1. Spot weld aluminum extrusions to flat sheet aluminum at a maximum center-to-center spacing of 4".

2. Use a combination of 6", 12", and 24" panels erected horizontally to attain required sign height. The use of 30", 36", 42", and 48" panels is optional.

3. Bolt panels together 6" from each end, and at a maximum center-to-center spacing of 24" between end bolts.

4. Fasten panels to each vertical structural beam support with mounting clips, alternately at each horizontal extrusion, both sides of each joint, and both sides of the top and bottom edges of the sign.

5. Fasten panels to each vertical v-bar support with mounting clips at each horizontal extrusion, at each joint and at the top and bottom edges of the sign.

6. For a 6" glare shield extrusheet panel, change the 0" dimension in the 12" bolted extrusheet panel detail to 6". All other details remain the same.