Glossary
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GLOSSARY

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AASHTO - American Association of State Highway and Transportation Officials, name changed from AASHO (American Association of State Highway Officials) in 1973


abrasion - wearing or grinding away of material by friction; usually caused by sand, gravel, or stones, carried by wind or water

absorption - the process of a liquid being taken into a permeable solid (e.g., the wetting of concrete)

abutment - part of bridge substructure at either end of bridge which transfers loads from superstructure to foundation and provides lateral support for the approach roadway embankment

ADT - Average Daily Traffic

ADTT - Average Daily Truck Traffic

admixture - an ingredient added to concrete other than cement, aggregate or water (e.g., air entraining agent)

aggradation - progressive raising of a streambed by deposition of sediment

aggregate - hard inert material such as sand, gravel, or crushed rock that may be combined with a cementing material to form mortar or concrete

air entrainment - the addition of air into a concrete mixture in order to increase the durability and resist thermal forces

alignment - the relative horizontal and vertical positioning between components, such as the bridge and its approaches

alignment bearing - a bearing embedded in a bridge seat to prevent lateral movements (see BEARING)

alligator cracking - cracks initiated by inadequate base support or drainage that form on the surface of a road in adjacent, rectangular shapes (like the skin of an alligator)

alloy - two or more metals, or metal and non-metal, intimately combined, usually by dissolving together in a molten state to form a new base metal

anchorage - the complete assemblage of members and parts, embedded in concrete, rock or other fixed material, designed to hold a portion of a structure in correct position
**anchor bolt** - a metal rod or bar commonly threaded and fitted with a nut and washer at one end only, used to secure in a fixed position upon the substructure the bearings of a bridge, the base of a column, a pedestal, shoe, or other member of a structure

**anchor span** - the span that counterbalances and holds in equilibrium the cantilevered portion of an adjacent span; also called the back span; see CANTILEVER BEAM, GIRDER, or TRUSS

**angle** - a basic member shape, usually steel, in the form of an "L"

**anisotropy** - the property of certain materials, such as crystals, that exhibits different strengths in different directions

**anode** - the positively charged pole of a corrosion cell at which oxidation occurs

**anti-friction bearing** - a ball or roller-type bearing; a bearing that reduces transfer of horizontal loads between components

**appraisal rating** - a judgment of a bridge component's adequacy in comparison to current standards

**approach** - the part of the roadway immediately before and after the bridge structure

**approach pavement** - an approach which has a cross section that is either the same as or slightly wider than the bridge deck width

**approach slab** - a reinforced concrete slab placed on the approach embankment adjacent to and usually resting upon the abutment back wall; the function of the approach slab is to carry wheel loads on the approaches directly to the abutment, thereby transitioning any approach roadway misalignment due to approach embankment settlement

**appurtenance** - an element that contributes to the general functionality of the bridge site (e.g., lighting, signing)

**apron** - a form of scour (erosion) protection consisting of timber, concrete, riprap, paving, or other construction material placed adjacent to abutments and piers to prevent undermining

**arch** - a curved structure element primarily in compression that transfers vertical loads through inclined reactions to its end supports

**arch barrel** - a single arch member that extends the width of the structure

**arch rib** - the main support element used in open spandrel arch construction; also known as arch ring

**armor** - a secondary steel member installed to protect a vulnerable part of another member, e.g., steel angles placed over the edges of a joint; also scour protection such as rip rap

**as-built plans** - plans made after the construction of a project, showing all field changes to the final design plans (i.e., showing how the bridge was actually built)
asphalt - a brown to black bituminous substance that is found in natural beds and is also obtained as a residue in petroleum refining and that consists chiefly of hydrocarbons; an asphaltic composition used for pavements and as a waterproof cement

ASTM - American Society for Testing and Materials

auger - a drill with a spiral channel used for boring

axial - in line with the longitudinal axis of a member

axle load - the load borne by one axle of a traffic vehicle, a movable bridge, or other motive equipment or device and transmitted through a wheel or wheels

back - see EXTRADOS

backfill - material, usually soil or coarse aggregate, used to fill the unoccupied portion of a substructure excavation such as behind an abutment stem and backwall

backstay - cable or chain attached at the top of a tower and extending to and secured upon the anchorage to resist overturning stresses exerted upon the tower by a suspended span

backwall - the topmost portion of an abutment above the elevation of the bridge seat, functioning primarily as a retaining wall with a live load surcharge; it may serve also as a support for the extreme end of the bridge deck and the approach slab

backwater - the back up of water in a stream due to a downstream obstruction or constriction

bank - sloped sides of a waterway channel or approach roadway, short for embankment

bascule bridge - a bridge over a waterway with one or two leaves which rotate from a horizontal to a near-vertical position, providing unlimited overhead clearance

base course - a layer of compacted material found just below the wearing course that supports the pavement

base metal - the surface metal of a steel element to be incorporated in a welded joint; also known as structure metal, parent metal

base plate - steel plate, whether cast, rolled or forged, connected to a column, bearing or other member to transmit and distribute its load to the substructure

batten plate - a plate with two or more fasteners at each end used in lieu of lacing to tie together the shapes comprising a built-up member
batter - the inclination of a surface in relation to a horizontal or a vertical plane; commonly designated on bridge detail plans as a ratio (e.g., 1:3, H:V); see RAKE

battered pile - a pile driven in an inclined position to resist horizontal forces as well as vertical forces

bay - the area of a bridge floor system between adjacent multi-beams or between adjacent floor beams

beam - a linear structural member designed to span from one support to another and support vertical loads

bearing - a support element transferring loads from superstructure to substructure while permitting limited movement capability

bearing capacity - the load per unit area which a structural material, rock, or soil can safely carry

bearing failure - crushing of material under extreme compressive load

bearing pile - a pile which provides support through the tip (or lower end) of the pile

bearing plate - a steel plate, which transfers loads from the superstructure to the substructure

bearing pressure - the bearing load divided by the area to which it is applied

bearing seat - a prepared horizontal surface at or near the top of a substructure unit upon which the bearings are placed

bearing stiffener - a vertical web stiffener at the bearing location

bearing stress - see BEARING PRESSURE

bedding - the soil or backfill material used to support pipe culverts

bedrock - the undisturbed rock layer below the surface soil

bench mark - an established reference point with known elevation and coordinates, used to document dimensions, elevations or position movement

bending moment - the internal force within a beam resulting from transverse loading

bent - a substructure unit made up of two or more column or column-like members connected at their top-most ends by a cap, strut, or other member holding them in their correct positions

berm - the line that defines the location where the top surface of an approach embankment or causeway is intersected by the surface of the side slope

beveled washer - a wedge-shaped washer used in connections incorporating members with sloped flange legs, e.g., channels and S-beams

bitumen - a black sticky mixture of hydrocarbons obtained from natural deposits or from distilling petroleum;
bituminous concrete - a mixture of aggregate and liquid asphalt or bitumen, which is compacted into a dense mass

blanket - a streambed protection against scour placed adjacent to abutments and piers

BMS - Bridge Management System

bolt - a mechanical fastener with machine threads at one end to receive a nut, and an integral head at the other end

bolster - a block-like member used to support a bearing on top of a pier cap or abutment bridge seat; see PEDESTAL

bond - in reinforced concrete, the grip of the concrete on the reinforcing bars, which prevents slippage of the bars relative to the concrete mass

bond stress - a term commonly applied in reinforced concrete construction to the stress developed by a force tending to produce movement or slippage at the interface between the concrete and the reinforcement bars

bowstring truss - a general term applied to a truss of any type having a polygonal arrangement of its top chord members conforming to or nearly conforming to the arrangement required for a parabolic truss; a truss with a curved top chord

box beam - a hollow structural beam with a square, rectangular, or trapezoidal cross-section that supports vertical loads and provides torsional rigidity

box culvert - a culvert of rectangular or square cross-section

box girder - a hollow, rectangular or trapezoidal shaped girder, a primary member along the longitudinal axis of the bridge, which provides good torsional rigidity

bracing - a system of secondary members that maintains the geometric configuration of primary members

bracket - a projecting support fixed upon two intersecting members to strengthen and provide rigidity to the connection

breastwall - the portion of an abutment between the wings and beneath the bridge seat; the breast wall supports the superstructure loads, and retains the approach fill; see STEM

bridge - a structure including supports erected over a depression or an obstruction, such as water, highway, or railway, and having a track or passageway for carrying traffic or other moving loads, and having an opening measured along the center of the roadway of more than 20 feet between undercopings of abutments or spring lines of arches, or extreme ends of openings for multiple boxes; it may also include multiple pipes, where the clear distance between openings is less than half of the smaller contiguous opening

bridge deficiency - a defect in a bridge component or member that makes the bridge less capable or less
desirable for use

**bridge inspection experience** - active participation in bridge inspections in accordance with the NBIS, in either a field inspection, supervisory, or management role. A combination of bridge design, bridge maintenance, bridge construction and bridge inspection experience, with the predominant amount in bridge inspection, is acceptable.

**bridge inspection refresher training** - the National Highway Institute “Bridge Inspection Refresher Training Course” \(^1\) or other State, local, or federally developed instruction aimed to improve quality of inspections, introduce new techniques, and maintain the consistency of the inspection program.

\(^1\) The National Highway Institute training may be found at the following URL: \textit{http://www.nhi.fhwa.dot.gov/}

**Bridge Inspector's Reference Manual (BIRM)** - a comprehensive FHWA manual on programs, procedures and techniques for inspecting and evaluating a variety of in-service highway bridges. This manual may be purchased from the U.S. Government Printing Office, Washington, DC 20402 and from National Technical Information Service, Springfield, Virginia 22161, and is available at the following URL: \textit{http://www.fhwa.dot.gov/bridge/bripub.htm}.

**bridge pad** - the raised, leveled area upon which the pedestal, masonry plate or other corresponding element of the superstructure bears on the substructure; also called bridge seat bearing area

**bridge seat** - the top surface of an abutment or pier upon which the superstructure span is placed and supported; for an abutment it is the surface forming the support for the superstructure and from which the backwall rises; for a pier it is the entire top surface

**bridge site** - the position or location of a bridge and its surrounding area

**bridging** - a carpentry term applied to the cross−bracing fastened between timber beams to increase the rigidity of the floor construction, limit differential deflection and minimize the effects of impact and vibration

**brittle fracture** - the failure of a steel member occurring without warning, prior to plastic deformation

**brush curb** - a narrow curb, 9 inches or less in width, which prevents a vehicle from brushing against the railing or parapet

**buckle** - to fail by an inelastic change in alignment (deflection) as a result of compression in axial loaded members

**buckle plate** - an obsolete style of steel deck using dished steel plates as structural members

**built-up member** - a column or beam composed of plates and angles or other structural shapes united by bolting, riveting or welding to enhance section properties

**bulb t−girder** - a t−shaped concrete girder with a bulb shape at the bottom of the girder cross section

**bulkhead** - a retaining wall−like structure commonly composed of driven sheet piles or a barrier of wooden
timbers or reinforced concrete members

**buoyancy** - upward pressure exerted by the fluid in which an object is immersed

**butt joint** - a joint between two pieces of metal that have been connected in the same plane

**buttress** - a bracket-like wall, of full or partial height, projecting from another wall; the buttress strengthens and stiffens the wall against overturning forces; all parts of a buttress act in compression

**buttressed wall** - a retaining wall designed with projecting buttresses to provide strength and stability

**butt weld** - a weld joining two plates or shapes end to end; also splice weld

**C**

**cable** - a tension member comprised of numerous individual steel wires or strands twisted and wrapped in such a fashion to form a rope of steel; see SUSPENSION BRIDGE

**cable band** - a steel casting with clamp bolts which fixes a floor system suspender cable to the catenary cable of a suspension bridge

**cable-stayed bridge** - a bridge in which the superstructure is directly supported by cables, or stays, passing over or attached to towers located at the main piers

**caddisfly** - a winged insect closely related to the moth and butterfly whose aquatic larvae seek shelter by digging small shallow holes into submerged timber elements

**caisson** - a rectangular or cylindrical chamber for keeping water or soft ground from flowing into an excavation

**camber** - the slightly arched or convex curvature provided in beams to compensate for dead load deflection; in general, a structure built with perfectly straight lines appears slightly sagged

**cantilever** - a structural member that has a free end projecting beyond a support; length of span overhanging the support

**cantilever abutment** - an abutment that resists lateral earth pressure through the opposing cantilever action of a vertical stem and horizontal footing

**cantilever bridge** - a general term applying to a bridge having a superstructure incorporating cantilever design

**cantilever span** - a superstructure span composed of two cantilever arms, or of a suspended span supported by one or two cantilever arms

**cap** - the topmost portion of a pier or a pile bent serving to distribute the loads upon the columns or piles and to hold them in their proper relative positions; see PIER CAP, PILE CAP

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cap beam - the top member in a bent that ties together the supporting members

capstone - the topmost stone of a masonry pillar, column or other structure requiring the use of a single capping element

carbon steel - steel (iron with dissolved carbon) owing its properties principally to its carbon content; ordinary, unalloyed steel

cast-in-place (C.I.P.) - the act of placing and curing concrete within formwork to construct a concrete element in its final position

cast iron - relatively pure iron, smelted from iron ore, containing 1.8 to 4.5% free carbon and cast to shape

catch basin - a receptacle, commonly box shaped and fitted with a grilled inlet and a pipe outlet drain, designed to collect the rainwater and floating debris from the roadway surface and retain the solid material so that it may be periodically removed

catchment area - see DRAINAGE AREA

catenary - the curve obtained by suspending a uniformly loaded rope or cable between two points

cathode - the negatively charged pole of a corrosion cell that accepts electrons and does not corrode

cathodic protection - a means of preventing metal from corroding by making it a cathode through the use of impressed direct current or by attaching a sacrificial anode

catwalk - a narrow walkway for access to some part of a structure

causeway - an elevated roadway crossing a body of water

cellular abutment - an abutment in which the space between wings, abutment stem, approach slab, and footings is hollow. Also known as a vaulted abutment

cement mortar - a mixture of sand and cement with enough water to make it plastic

cement paste - the plastic combination of cement and water that supplies the cementing action in concrete

centerline of bearings - a horizontal line that passes through the centers of the bearings, used in abutment/pier layout and beam erection

center of gravity - the point at which the entire mass of a body acts; the balancing point of an object

centroid - that point about which the static moment of all the elements of area is equal to zero

chain drag - a chain or a series of short medium weight chains attached to a T-shaped handle; used as a preliminary technique for sounding a large deck area for delamination

chamfer - an angled edge or corner, typically formed in concrete
channel - a waterway connecting two bodies of water or containing moving water; a rolled steel member having a C-shaped cross section

channel profile - a longitudinal section of a channel along its centerline

cHECK - a crack in wood occurring parallel with the grain and through the rings of annual growth

cheek wall - see KNEE WALL

chipping hammer - hammer such as a geologist's pick or masonry hammer used to remove corrosion from steel members and to sound concrete for delamination; a welder's tool for cleaning slag from steel after welding

chloride - an ingredient in deicing agents that can damage concrete and steel bridge elements

chord - a generally horizontal member of a truss

circular arch - an arch in which the intrados surface has a constant radius

clearance - the unobstructed vertical or horizontal space provided between two objects

clear headroom - the vertical clearance beneath a bridge structure available for navigational use

clear span - the unobstructed space or distance between support elements of a bridge or bridge member

clip angle - see CONNECTION ANGLE

closed spandrel arch - a stone, brick or reinforced concrete arch span having spandrel walls to retain the spandrel fill or to support either entirely or in part the floor system of the structure when the spandrel is not filled

cOARSE aggregate - aggregate that stays on a sieve of 5 mm (¼") square opening

cOATING - a material that provides a continuous film over a surface in order to protect or seal it; a film formed by the material

coefficient of thermal expansion - the unit change in dimension produced in a material by a change of one degree in temperature

cOFFERdam - a temporary dam-like structure constructed around an excavation to exclude water; see SHEET PILE COFFERdam

cold chisel - short bar with a sharp end used for cold-cutting soft metals when struck with a hammer

cOLUMN - a general term applying to a vertical member resisting compressive stresses and having, in general, a considerable length in comparison with its transverse dimensions

column bent - a bent shaped pier that uses columns incorporated with a cap beam
compaction - the process by which a sufficient amount of energy (compressive pressure) is applied to soil or other material to increase its density

complex bridge - movable, suspension, cable stayed, and other bridges with unusual characteristics

component - a general term reserved to define a bridge deck, superstructure or substructure

composite action - the contribution of a concrete deck to the moment resisting capacity of the superstructure beam when the superstructure beams are not the same material as the deck

composite construction - a method of construction whereby a cast-in-place concrete deck is mechanically attached to superstructure members by shear connectors

comprehensive bridge inspection training - training that covers all aspects of bridge inspection and enables inspectors to relate conditions observed on a bridge to established criteria (see the Bridge Inspector's Reference Manual for the recommended material to be covered in a comprehensive training course).

compression - a type of stress involving pressing together; tends to shorten a member; opposite of tension

compression failure - buckling, crushing, or collapse caused by compression stress

compression flange - the part of a beam that is compressed due to a bending moment

compression seal joint - a joint consisting of a neoprene elastic seal squeezed into the joint opening

concentrated load - a force applied over a small contact area; also known as point load

concrete - a stone-like mass made from a mixture of aggregates and cementing material, which is moldable prior to hardening; see BITUMINOUS CONCRETE and PORTLAND CEMENT CONCRETE

concrete beam - a structural member of reinforced concrete designed to carry bending loads

concrete pile - a pile constructed of reinforced concrete either precast and driven into the ground or cast-in-place in a hole bored into the ground

concrete tee team - "T" shaped section of reinforced concrete; cast-in-place monolithic deck and beam system

condition rating - a judgment of a bridge component condition in comparison to its original as-built condition

conductor - a material that is suitable for carrying electric current

connection angle - a piece of angle serving to connect two elements of a member or two members of a structure; also known as clip angle

consolidation - the time dependent change in volume of a soil mass under compressive load caused by water slowly escaping from the pores or voids of the soil
**construction joint** - a pair of adjacent surfaces in reinforced concrete where two pours have met, reinforcement steel extends through this joint

**continuous beam** - a general term applied to a beam that spans uninterrupted over one or more intermediate supports

**continuous bridge** - a bridge designed to extend without joints over one or more interior supports

**continuous footing** - a common footing that is underneath a wall, or columns

**continuous span** - spans designed to extend without joints over one or more intermediate supports

**continuous truss** - a truss without hinges having its chord and web members arranged to continue uninterrupted over one or more intermediate points of support

**continuous weld** - a weld extending throughout the entire length of a connection

**contraction** - the thermal action of the shrinking of an object when cooled; opposite of expansion

**coping** - a course of stone laid with a projection beyond the general surface of the masonry below it and forming the topmost portion of a wall; a course of stone capping the curved or V-shaped extremity of a pier, providing a transition to the pier head proper, when so used it is commonly termed the "starling coping," "nose coping," the "cutwater coping" or the "pier extension coping"

**corbel** - a piece constructed to project from the surface of a wall, column or other portion of a structure to serve as a support for another member

**core** - a cylindrical sample of concrete or timber removed from a bridge component for the purpose of destructive testing to determine the condition of the component

**corrosion** - the general disintegration of metal through oxidation

**corrugated** - an element with alternating ridges and valleys

**counter** - a truss web member that undergoes stress reversal and resists only live load tension; see WEB MEMBERS

**counterfort** - a bracket-like wall connecting a retaining wall stem to its footing on the side of the retained material to stabilize the wall against overturning; a counterfort, as opposed to a buttress, acts entirely in tension

**counterforted abutment** - an abutment that develops resistance to bending moment in the stem by use of counterforts. This permits the breast wall to be designed as a horizontal beam or slab spanning between counterforts, rather than as a vertical cantilever slab

**counterforted wall** - a retraining wall designed with projecting counterforts to provide strength and stability

**counterweight** - a weight which is used to balance the weight of a movable member; in bridge applications
counterweights are used to balance a movable span so that it rotates or lifts with minimum resistance. Also sometimes used in continuous structures to prevent uplift

couplant - a viscous fluid material used with ultrasonic gages to enhance transmission of sound waves

couple - two forces that are equal in magnitude, opposite in direction, and parallel with respect to each other

coupon - a sample of steel taken from an element in order to test material properties

course - a horizontal layer of bricks or stone

cover - the clear thickness of concrete between a reinforcing bar and the surface of the concrete; the depth of backfill over the top of a pipe or culvert

covered bridge - an indefinite term applied to a wooden bridge having its roadway protected by a roof and enclosing sides

cover plate - a plate used in conjunction with a flange or other structural shapes to increase flange section properties in a beam, column, or similar member

crack - a break without complete separation of parts; a fissure

cracking (reflection) - visible cracks in an overlay indicating cracks in the concrete underneath

crack initiation - the beginning of a crack usually at some microscopic defect

crack propagation - the growth of a crack due to energy supplied by repeated stress cycles

creep - an inelastic deformation that occurs under a constant load, below the yield point, and increases with time

creosote - an oily liquid obtained by the distillation of coal or wood tar and used as a wood preservative

crib - a structure consisting of a foundation grillage combined with a superimposed framework providing compartments or coffers which are filled with gravel, concrete or other material satisfactory for supporting the structure to be placed thereon

cribbing - a construction consisting of wooden, metal or reinforced concrete units so assembled as to form an open cellular-like structure for supporting a superimposed load or for resisting horizontal or overturning forces acting against it.

cribwork - large timber cells that are submerged full of concrete to make an underwater foundation

critical finding - a structural or safety related deficiency that requires immediate follow-up inspection or action

cross - transverse bracings between two main longitudinal members; see DIAPHRAGM, BRACING

cross frame - steel elements placed in "X" shaped patterns to act as stiffeners between the main carrying
superstructure members

cross girders - transverse girders, supported by bearings, which support longitudinal beams or girders

cross-section - the shape of an object cut transversely to its length

cross-sectional area - the area of a cross-section

crown - the highest point of the transverse cross section of a roadway, pipe or arch; also known as soffit or vertex

crown of roadway - the vertical dimension describing the total amount the surface is convexed or raised from gutter to centerline; this is sometimes termed the cross fall or cross slope of roadway

culvert - a drainage structure beneath an embankment (e.g., corrugated metal pipe, concrete box culvert)
curb - a low barrier at the side limit of the roadway used to guide the movement of vehicles
curb inlet - see SCUPPER
curtain wall - a term commonly applied to a thin wall between main columns designed to withstand only secondary loads. Also the wall portion of a buttress or counterfort abutment that spans between the buttresses or counterforts
curvature - the degree of curving of a line or surface
curved girder - a girder that is curved in the horizontal plane in order to adjust to the horizontal alignment of the bridge
cutoff wall - vertical wall at the end of an apron or slab to prevent scour undermining
cutwater - a sharp-edged structure, facing the water channel current, built around a bridge pier to protect if from the flow of water and debris in the water
cyclical stress - stress that varies with the passage of live loads; see STRESS RANGE

damage inspection - this is an unscheduled inspection to assess structural damage resulting from environmental factors or human actions
dead load - a static load due to the weight of the structure itself
debris - material including floating wood, trash, suspended sediment or bed load moved by a flowing stream
deck - that portion of a bridge which provides direct support for vehicular and pedestrian traffic, supported by a superstructure
deck arch - an arch bridge with the deck above the top of the arch

dek bridge - a bridge in which the supporting members are all beneath the roadway

deking - bridge flooring installed in panels, e.g., timber planks

dek joint - a gap allowing for rotation or horizontal movement between two spans or an approach and a span

deficiency - see BRIDGE DEFICIENCY

deflection - elastic movement of a structural member under a load

defection - distortion of a loaded structural member; may be elastic or inelastic

deformed bars - concrete reinforcement consisting of steel bars with projections or indentations (deformations) to increase the mechanical bond between the steel and concrete

degradation - general progressive lowering of a stream channel by scour

delamination - surface separation of concrete into layers; separation of glulaminated timber plies

design load - the force for which a structure is designed; the most severe combination of loads

deterioration - decline in quality over a period of time due to chemical or physical degradation

diagonal - a sloping structural member of a truss or bracing system

diagonal stay - a cable support in a suspension bridge extending diagonally from the tower to the roadway to add stiffness to the structure and diminish the deformations and undulations resulting from traffic service

diagonal tension - the tensile force due to horizontal and vertical shear in a beam

diaphragm - a transverse member placed within a member or superstructure system to distribute stresses and improves strength and rigidity; see BRACING

diaphragm wall - a wall built transversely to the longitudinal centerline of a spandrel arch serving to tie together and reinforce the spandrel walls, together with providing a support for the floor system in conjunction with the spandrel walls; also known as cross wall

differential settlement - uneven settlement of individual or independent elements of a substructure; tilting in the longitudinal or transverse direction due to deformation or loss of foundation material

dike - an earthen embankment constructed to retain or redirect water; when used in conjunction with a bridge, it prevents stream erosion and localized scour and/or so directs the stream current such that debris does not accumulate; see SPUR

discharge - the volume of fluid per unit of time flowing along a pipe or channel
displacement induced stress - stresses caused by differential deflection of adjacent parts
distributed load - a load uniformly applied along the length of an element or component of a bridge
ditch - a trough-like excavation made to collect water
diver - a specially trained individual who inspects the underwater portion of a bridge substructure and the surrounding channel
dolphin - a group of piles driven close together or a caisson placed to protect portions of a bridge exposed to possible damage by collision with river or marine traffic
double movable bridge - a bridge in which the clear span over the navigation channel is produced by joining the arms of two adjacent swing spans or the leaves of two adjacent bascule spans at or near the center of the navigable channel; see MOVABLE BRIDGE
dowel - a length of bar embedded in two parts of a structure to hold the parts in place and to transfer stress
drainage - a system designed to remove water from a structure
drainage area - an area in which surface run-off collects and from which it is carried by a drainage system; also known as catchment area
drain hole - hole in a box shaped member or a wall to provide means for the exit of accumulated water or other liquid; also known as drip hole; see WEEP HOLE
drain pipes - pipes that carry storm water
drawbridge - a general term applied to a bridge over a navigable body of water having a movable superstructure span of any type
drift bolt - a short length of metal bar used to connect and hold in position wooden members placed in contact; similar to a dowel
drift pin - tapered steel rod used by ironworkers to align bolt holes
drip notch - a recess cast on the underside of an overhang that prevents water from following the concrete surface onto the supporting beams
drop inlet - a type of inlet structure that conveys the water from a higher elevation to a lower outlet elevation smoothly without a free fall at the discharge
duct - the hollow space where a prestressing tendon is placed in a post-tensioned prestressed concrete girder
ductile - capable of being molded or shaped without breaking; plastic
ductile fracture - a fracture characterized by plastic deformation
ductility - the ability to withstand non–elastic deformation without rupture

dumbbell pier - a pier consisting of two cylindrical or rectangular shaped piers joined by an integral web

dummy member - truss member that carries no primary loads; may be included for bracing or for appearance

**E**

E - modulus of elasticity of a material; Young's modulus; the stiffness of a material

efflorescence - a deposit on concrete or brick caused by crystallization of carbonates brought to the surface by moisture in the masonry or concrete

elastic - capable of sustaining deformation without permanent loss of shape

elastic deformation - non-permanent deformation; when the stress is removed, the material returns to its original shape

elasticity - the property whereby a material changes its shape under the action of loads but recovers its original shape when the loads are removed

elastomer - a natural or synthetic rubber-like material

elastomeric pad - a synthetic rubber pad used in bearings that compresses under loads and accommodates horizontal movement by deforming

electrolyte - a medium of air, soil, or liquid carrying ionic current between two metal surfaces, the anode and the cathode

electrolytic cell - a device for producing electrolysis consisting of the electrolyte and the electrodes

electrolytic corrosion - corrosion of a metal associated with the flow of electric current in an electrolyte

elevation view - a drawing of the side view of a structure

elliptic arch - an arch in which the intrados surface is a full half of the surface of an elliptical cylinder; this terminology is sometimes incorrectly applied to a multicentered arch

elongation - the elastic or plastic extension of a member

embankment - a mound of earth constructed above the natural ground surface to carry a road or to prevent water from passing beyond desirable limits; also known as bank

end block - in a prestressed concrete I-beam, the widened beam web at the end to provide adequate anchorage bearing for the post tensioning steel and to resist high shear stresses; similarly, the solid end diaphragm of a
box beam

end post - the end compression member of a truss, either vertical or inclined in position and extending from top chord to bottom chord

end section - a concrete or steel appurtenance attached to the end of a culvert for the purpose of hydraulic efficiency, embankment retention or anchorage

end span - a span adjacent to an abutment

epoxy - a synthetic resin which cures or hardens by chemical reaction between components which are mixed together shortly before use

epoxy coated reinforcement - reinforcement steel coated with epoxy; used to prevent corrosion

equilibrium - in statics, the condition in which the forces acting upon a body are such that no external effect (or movement) is produced

equivalent uniform load - a load having a constant intensity per unit of its length producing an effect equal to that of a live load consisting of vehicle axle or wheel concentrations spaced at varying distances

erosion - wearing away of soil by flowing water not associated with a channel; see SCOUR

expansion - an increase in size or volume

expansion bearing - a bearing designed to permit longitudinal or lateral movements resulting from temperature changes and superimposed loads with minimal transmission of horizontal force to the substructure; see BEARING

expansion dam - the part of an expansion joint serving as an end form for the placing of concrete at a joint; also applied to the expansion joint device itself; see EXPANSION JOINT

expansion joint - a joint designed to permit expansion and contraction movements produced by temperature changes, loadings or other forces

expansion rocker - a bearing device at the expansion end of a beam or truss that allows the longitudinal movements resulting from temperature changes and superimposed loads through a tilting motion

expansion roller - a cylinder so mounted that by revolution it facilitates expansion, contraction or other movements resulting from temperature changes, loadings or other forces

expansion shoe - expansion bearing, generally of all metal construction

exterior girder - an outermost girder supporting the bridge floor

extrados - the curve defining the exterior (upper) surface of an arch; also known as back

eyebar - a member consisting of a rectangular bar with enlarged forged ends having holes for engaging
failure - a condition at which a structure reaches a limit state such as cracking or deflection where it is no longer able to perform its usual function; collapse; fracture

falsework - a temporary wooden or metal framework built to support the weight of a structure during the period of its construction and until it becomes self-supporting

fascia - an outside, covering member designed on the basis of architectural effect rather than strength and rigidity, although its function may involve both

fascia girder - an exposed outermost girder of a span sometimes treated architecturally or otherwise to provide an attractive appearance

fatigue - the tendency of a member to fail at a stress below the yield point when subjected to repetitive loading

fatigue crack - any crack caused by repeated cyclic loading at a stress below the yield point

fatigue damage - member damage (crack formation) due to cyclic loading

fatigue life - the length of service of a member subject to fatigue, based on the number of cycles it can undergo

fender - a structure that acts as a buffer to protect the portions of a bridge exposed to floating debris and water-borne traffic from collision damage; sometimes called an ice guard in regions with ice floes

fender pier - a pier-like structure which performs the same service as a fender but is generally more substantially built; see GUARD PIER

field coat - a coat of paint applied after the structure is assembled and its joints completely connected; quite commonly a part of the field erection procedure; field painting

fill - material, usually earth, used to change the surface contour of an area, or to construct an embankment

filler - a piece used primarily to fill a space beneath a batten, splice plate, gusset, connection angle, stiffener or other element; also known as filler plate

filler metal - metal prepared in wire, rod, electrode or other form to be fused with the structure metal in the formation of a weld

filler plate - see FILLER

fillet - a curved portion forming a junction of two surfaces that would otherwise intersect at an angle

fillet weld - a weld of triangular or fillet shaped cross-section between two pieces at right angles
filling - see FILL

fine aggregate - sand or grit for concrete or mortar that passes a No. 4 sieve (4.75 mm)

finger dam - expansion joint in which the opening is spanned by meshing steel fingers or teeth

fish belly - a term applied to a girder or a truss having its bottom flange or its bottom chord constructed either haunched or bow-shaped with the convexity downward; see LENTICULAR TRUSS

fixed beam - a beam with a fixed end

fixed bearing - a bearing that allows only rotational movement; see BEARING

fixed bridge - a bridge having constant position, i.e., without provision for movement to create increased navigation clearance

fixed end - movement is restrained

fixed-ended arch - see VOUSSOIR ARCH

fixed span - a superstructure span having its position practically immovable, as compared to a movable span

fixed support - a support that will allow rotation only, no longitudinal movement

flange - the (usually) horizontal parts of a rolled I-shaped beam or of a built-up girder extending transversely across the top and bottom of the web

flange angle - an angle used to form a flange element of a built-up girder, column, strut or similar member

floating bridge - see PONTOON BRIDGE

floating foundation - used to describe a soil-supported raft or mat foundation with low bearing pressures; sometimes applied to a "foundation raft" or "foundation grillage"

flood frequency - the average time interval in years in which a flow of a given magnitude will recur

flood plain - area adjacent to a stream or river subject to flooding

floor - see DECK

floorbeam - a primary horizontal member located transversely to the general bridge alignment

floor system - the complete framework of members supporting the bridge deck and the traffic loading

flow capacity - maximum flow rate that a channel, conduit, or culvert structure is hydraulically capable of carrying
**flux** - a material that protects the weld from oxidation during the fusion process

**footbridge** - a bridge designed and constructed to provide means of traverse for pedestrian traffic only; also known as pedestrian bridge

**footing** - the enlarged, lower portion of a substructure, which distributes the structure load either to the earth or to supporting piles; the most common footing is the concrete slab; footer is a colloquial term for footing

**foot wall** - see TOE WALL

**force** - an influence that tends to accelerate a body or to change its movement

**forms** - the molds that hold concrete in place while it is hardening; also known as form work, shuttering; see LAGGING, STAY-IN-PLACE FORMS

**form work** - see FORMS

**foundation** - the supporting material upon which the substructure portion of a bridge is placed

**foundation excavation** - the excavation made to accommodate a footing for a structure; also known as foundation pit

**foundation failure** - failure of a foundation by differential settlement or by shear failure of the soil

**foundation grillage** - a construction consisting of steel, timber, or concrete members placed in layers; each layer is perpendicular to those above and below it and the members within a layer are generally parallel, producing a crib or grid-like effect. Grillages are usually placed under very heavy concentrated loads

**foundation load** - the load resulting from traffic, superstructure, substructure, approach embankment, approach causeway, or other incidental load increment imposed upon a given foundation area

**foundation pile** - see PILE

**foundation pit** - see FOUNDATION EXCAVATION

**foundation seal** - a mass of concrete placed underwater within a cofferdam for the base portion of structure to close or seal the cofferdam against incoming water; see TREMIE

**fracture** - see BRITTLE FRACTURE

**fracture critical member (FCM)** - a steel member in tension, or with a tension element, whose failure would probably cause a portion of or the entire bridge to collapse

**fracture critical member inspection** - a hands-on inspection of a fracture critical member or member components that may include visual and other nondestructive evaluation

**frame** - a structure which transmits bending moments from the horizontal beam member through rigid joints to
vertical or inclined supporting members

**framing** - the arrangement and connection of the component members of a bridge superstructure

**free end** - movement is not restrained

**friction pile** - a pile that provides support through friction resistance between the pile and the surrounding earth along the lateral surface of the pile

**friction roller** - a roller placed between members intended to facilitate change in their relative positions by reducing the frictional resistance to translation movement

**frost heave** - the upward movement of, or force exerted by, soil due to freezing of retained moisture

**frost line** - the depth to which soil may be frozen

**functionally obsolete** – a bridge that has deck geometry, load carrying capacity, clearance or approach roadway alignment that no longer meets the criteria for the system of which the bridge is a part

**G**

**gabion** - rock filled wire baskets used to retain earth and provide erosion control

**galvanic action** - electrical current between two unlike metals

**galvanize** - to coat with zinc

**gauge** - the distance between parallel lines of rails, rivet holes, etc; a measure of thickness of sheet metal or wire; also known as gage

**geometry** - shape or form; relationship between lines or points

**girder** - a horizontal flexural member that is the main or primary support for a structure; any large beam, especially if built up

**girder bridge** - a bridge whose superstructure consists of two or more girders supporting a separate floor system as differentiated from a multi-beam bridge or a slab bridge

**girder span** - a span in which the major longitudinal supporting members are girders

**glue laminated** - a member created by gluing together two or more pieces of lumber

**grade** - the fall or rise per unit horizontal length; see GRADIENT

**grade crossing** - a term applicable to an intersection of two highways, two railroads or a railroad and a highway at a common grade or elevation; now commonly accepted as meaning the last of these combinations

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**grade intersection** - the location where two roadway slopes meet in profile; to provide a smooth transition from one to the other they are connected by a vertical curve and the resulting profile is a sag or a crest

**grade separation** - roadways crossing each other at different elevations; see OVERPASS, UNDERPASS

**gradient** - the rate of inclination of the roadway and/or sidewalk surface(s) from the horizontal, applying to a bridge and its approaches; it is commonly expressed as a percentage relation (ratio) of horizontal to vertical dimensions

**gravity abutment** - a thick abutment that resists horizontal earth pressure through its own dead weight

**gravity wall** - a retaining wall that is prevented from overturning or sliding by its own dead weight

**grid flooring** - a steel floor system comprising a lattice pattern that may or may not be filled with concrete

**grillage** - assembly of parallel beams, usually steel or concrete, placed side by side, often in layers with alternating directions; see FOUNDATION GRILLAGE

** groin** - a wall built out from a river bank to check scour

**grout** - mortar having a sufficient water content to render it free-flowing, used for filling (grouting) the joints in masonry, for fixing anchor bolts and for filling cored spaces; usually a thin mix of cement, water and sometimes sand or admixtures

**grouting** - the process of filling in voids with grout

**guard pier** - a pier-like structure built to protect a swing span in its open position from collision with passing vessels or water-borne debris; may be equipped with a rest pier upon which the swing span in its open position may be latched; see FENDER PIER

**guardrail** - a safety feature element intended to redirect an errant vehicle

**guide rail** - see GUARDRAIL

**gunite** - the process of blowing Portland cement mortar or concrete onto a surface using compressed air

**gusset plate** - a plate that connects the members of a structure and holds them in correct position at a joint

**gutter** - a paved ditch; area adjacent to a roadway curb used for drainage

**guy** - a cable member used to anchor a structure in a desired position

**H**

**H Loading** - a combination of loads used to represent a two-axle truck developed by AASHTO
**hairline cracks** - very narrow cracks that form in the surface of concrete due to tension caused by loading

**hammer** - hand tool used for sounding and surface inspection

**hammerhead pier** - a pier with a single cylindrical or rectangular shaft and a relatively long, transverse cap; also known as a tee pier or cantilever pier

**hand hole** - hole provided in component plate of built-up box section to permit access to the interior for construction and maintenance purposes

**hand rail** - commonly applies only to sidewalk railing presenting a latticed, barred, balustered or other open web construction

**hands-on** - inspection within arms length of the component. Inspection uses visual techniques that may be supplemented by nondestructive testing

**hands-on access** - close enough to the member or component so that it can be touched with the hands and inspected visually

**hanger** - a tension member serving to suspend an attached member; allows for expansion between a cantilevered and suspended span

**haunch** - an increase in the depth of a member usually at points of support; the outside areas of a pipe between the spring line and the bottom of the pipe

**haunched girder** - a horizontal beam whose cross sectional depth varies along its length

**H-beam** - a rolled steel member having an H-shaped cross-section (flange width equals beam depth) commonly used for piling; also H-pile

**head** - a measure of water pressure expressed in terms of an equivalent weight or pressure exerted by a column of water; the height of the equivalent column of water is the head

**head loss** - the loss of energy between two points along the path of a flowing fluid due to fluid friction; reported in feet of head

**headwall** - a concrete structure at the ends of a culvert to retain the embankment slopes, anchor the culvert, and prevent undercutting

**headwater** - the source or the upstream waters of a stream

**heat treatment** - any of a number of various operations involving controlled heating and cooling that are used to impart specific properties to metals; examples are tempering, quenching, and annealing

**heave** - the upward motion of soil caused by outside forces such as excavation, pile driving, moisture or soil expansion; see FROST HEAVE

**heel** - the portion of a footing behind the stem
helical - having the form of a spiral

high carbon steel - carbon steel containing 0.5 to 1.5% dissolved carbon

high strength bolt - bolt and nut made of high strength steel, usually A325 or A490

highway - the term 'highway' includes:
   A) a road, street, and parkway;
   B) a right-of-way, bridge, railroad-highway crossing, tunnel, drainage structure, sign, guardrail, and protective structure, in connection with a highway; and
   C) a portion of any interstate or international bridge or tunnel and the approaches thereto, the cost of which is assumed by a State transportation department, including such facilities as may be required by the United States Customs and Immigration Services in connection with the operation of an international bridge or tunnel

hinge - a point in a structure at which a member is free to rotate

hinged joint - a joint constructed with a pin, cylinder segment, spherical segment or other device permitting rotational movement

honeycomb - an area in concrete where mortar has separated and left spaces between the coarse aggregate, usually caused by improper vibration during concrete construction

horizontal alignment - a roadway’s centerline or baseline alignment in the horizontal plane

horizontal curve - a roadway baseline or centerline alignment defined by a radius in the horizontal plane

Howe truss - a truss of the parallel chord type with a web system composed of vertical (tension) rods at the panel points with an X pattern of diagonals

HS Loading - a combination of loads developed by AASHTO used to represent a truck and trailer

hybrid girder - a girder whose flanges and web are made from steel of different grades

hydraulics - the mechanics of fluids

hydrology - study of the accumulation and flow of water from watershed areas

hydroplaning - loss of contact between a tire and the roadway surface when the tire planes or glides on a film of water

I

I-beam - a structural member with a cross-sectional shape similar to the capital letter "I"
ice guard - see FENDER

impact - A factor that describes the effect on live load due to dynamic and vibratory effects of a moving load; in bridge design, a load based on a percentage of live load to include dynamic and vibratory effects; in fracture mechanics, a rapidly applied load, such as a collision or explosion

incomplete fusion - a weld flaw where the weld metal has not combined metallurgically with the base metal

in-depth inspection - a close-up, inspection of one or more members above or below the water level to identify any deficiencies not readily detectable using routine inspection procedures; hands-on inspection may be necessary at some locations

indeterminate stress - stress in a structural member which cannot be calculated directly; it is computed by the iterative application of mathematical equations, usually with an electronic computer; indeterminate stresses arise in continuous span and frame type structures

individual column footing - footing supporting one column

inelastic compression - compression beyond the yield point

initial inspection - the first inspection of a bridge as it becomes a part of the bridge file to provide all Structure Inventory and Appraisal (SI&A) data and other relevant data and to determine baseline structural conditions.

inlet - an opening in the floor of a bridge leading to a drain; roadway drainage structure which collects surface water and transfers it to pipes

inspection frequency - the frequency with which the bridge is inspected -- normally every two years

integral abutment - an abutment cast monolithically with the end diaphragm of the deck; such abutments usually encase the ends of the deck beams and are pile supported

integral deck - a deck which is monolithic with the superstructure; concrete tee beam bridges have integral decks

intercepting ditch - a ditch constructed to prevent surface water from flowing in contact with the toe of an embankment or causeway or down the slope of a cut

interior girder - any girder between exterior or fascia girders

interior span - a span of which both supports are intermediate substructure units

intermittent weld - a noncontinuous weld commonly composed of a series of short welds separated by spaces of equal length

intrados - the curve defining the interior (lower) surface of the arch; also known as soffit

inventory item - data contained in the structure file pertaining to bridge identification, structure type and
material, age and service, geometric data, navigational data, classification, load rating and posting, proposed improvements, and inspections

**inventory rating** - the capacity of a bridge to withstand loads under normal service conditions based on 55% of yield strength

**invert elevation** - the bottom or lowest point of the internal surface of the transverse cross section of a pipe or culvert

**iron** - a metallic element used in cast iron, wrought iron and steel

**isotropic** - having the same material properties in all directions, e.g., steel

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**J**

**jack arch** - a deck support system comprised of a brick or concrete arch springing from the bottom flanges of adjacent rolled steel beams

**jacking** - the lifting of elements using a type of jack (e.g., hydraulic), sometimes acts as a temporary support system

**jack stringer** - the outermost stringer supporting the bridge floor in a panel or bay

**jacket** - a protective shell surrounding a pile made of fabric, concrete or other material

**jersey barrier** - a concrete barrier with sloping front face that was developed by the New Jersey Department of Transportation

**joint** - in masonry, the space between individual stones or bricks; in concrete, a division in continuity of the concrete; in a truss, point at which members of a truss are joined

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**K**

**keeper plate** - a plate, which is connected to a sole plate, designed to prohibit a beam from becoming dislodged from the bearing

**key** - a raised portion of concrete on one face of a joint that fits into a depression on the adjacent face

**keystone** - the symmetrically shaped, wedge–like stone located in a head ring course at the crown of an arch; the final stone placed, thereby closing the arch

**king-post** - the vertical member in a "king-post" type truss; also known as king rod
king-post truss - two triangular panels with a common center vertical; the simplest of triangular system trusses

kip - a kilo pound (1000 lb.); convenient unit for structural calculations

knee brace - a short member engaging at its ends two other members that are joined to form a right angle or a near-right angle to strengthen and stiffen the connecting joint

knee wall - a return of the abutment backwall at its ends to enclose the bridge seat on three of its sides; also called cheek wall

knife edge - a condition in which corrosion of a steel member has caused a sharp edge

knuckle - an appliance forming a part of the anchorage of a suspension bridge main suspension member permitting movement of the anchorage chain

K-truss - a truss having a web system wherein the diagonal members intersect the vertical members at or near the mid-height; the assembly in each panel forms a letter "K"

L

L-abutment - a cantilever abutment with the stem flush with the toe of the footing, forming an "L" in cross section

laced column - a riveted, steel built-up column of usually four angles or two channels tied together laterally with lacing

lacing - small flat plates, usually with one rivet at each end, used to tie individual sections of built up members; see LATTICE

lagging - horizontal members spanning between piles to form a wall; forms used to produce curved surfaces; see FORMS

lamellar tear - incipient cracking parallel to the face of a steel member

laminated timber - timber planks glued together face to face to form a larger member; see GLUE LAMINATED

lane loading - a design loading which represents a line of trucks crossing over a bridge

lap joint - a joint between two members in which the end of one member overlaps the end of the other

lateral - a member placed approximately perpendicular to a primary member

lateral bracing - the bracing assemblage engaging a member perpendicular to the plane of the member; intended to resist transverse movement and deformation; also keeps primary parallel elements in truss bridges and girder bridges aligned; see BRACING

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lattice - a crisscross assemblage of diagonal bars, channels, or angles on a truss; also known as latticing, lacing

lattice truss - in general, a truss having its web members inclined but more commonly the term is applied to a truss having two or more web systems composed entirely of diagonal members at any interval and crossing each other without reference to vertical members

leaching - the action of removing substances from a material by passing water through it

lead line - a weighted cord incrementally marked, used to determine the depth of a body of water; also known as sounding line

leaf - the movable portion of a bascule bridge that forms the span of the structure

legal load - the maximum legal load for each vehicle configuration permitted by law for the State in which the bridge is located

lenticular truss - a truss having parabolic top and bottom chords curved in opposite directions with their ends meeting at a common joint; also known as a fish belly truss

levee - an embankment built to prevent flooding of low-lying land

leveling course - a layer of bituminous concrete placed to smooth an irregular surface

light-weight concrete - concrete of less than standard unit weight; may be no-fines concrete, aerated concrete, or concrete made with lightweight aggregate

link - a hanger plate in a pin and hanger assembly whose shape is similar to an eyebar, e.g., the head (at the pinhole) is wider than the shank

link and roller - a movable bridge element consisting of a hinged strut–like link fitted with a roller at its bottom end, supported upon a shoe plate or pedestal and operated by a thrust strut serving to force it into a vertical position and to withdraw it therefrom; when installed at each outermost end of the girders or the trusses of a swing span their major function is to lift them to an extent that their camber or droop will be removed and the arms rendered free to act as simple spans; when the links are withdrawn to an inclined position fixed by the operating mechanism the span is free to be moved to an open position

live load - a temporary dynamic load such as vehicular traffic that is applied to a structure; also accompanied by vibration or movement affecting its intensity

load - a force carried by a structure component

load factor design - a design method used by AASHTO, based on limit states of material and arbitrarily increased loads

load indicating washer - a washer with small projections on one side, which compress as the bolt is tightened; gives a direct indication of the bolt tension that has been achieved
load rating - the determination of the live load carrying capacity of a bridge using bridge plans and supplemented by information gathered from a field inspection

load and resistance factor design (LRFD) - design method used by AASHTO, based on limit states of material with increased loads and reduced member capacity based on statistical probabilities

local buckling - localized buckling of a beam’s plate element, can lead to failure of member

longitudinal bracing - bracing that runs lengthwise with a bridge and provides resistance against longitudinal movement and deformation of transverse members

loss of prestress - loss of prestressing force due to a variety of factors, including shrinkage and creep of the concrete, creep of the prestressing tendons, and loss of bond

low-carbon steel - steel with 0.04 to 0.25% dissolved carbon; also called mild steel

lower chord - the bottom horizontal member of a truss

luminaire - a lighting fixture

macadam - roadway pavement made with crushed stone aggregate, of coarse open gradation, compacted in place; asphaltic macadam included asphalt as a binder

main beam - a horizontal structural member which supports the span and bears directly on a column or wall

maintenance - basic repairs performed on a facility to keep it at an adequate level of service

maintenance and protection of traffic - the management of vehicular and pedestrian traffic through a construction zone to ensure the safety of the public and the construction workforce; MPT; TRAFFIC PROTECTION

marine borers - mollusks and crustaceans that live in water and destroy wood by digesting it

masonry - that portion of a structure composed of stone, brick or concrete block placed in courses and usually cemented with mortar

masonry cement - Portland cement and lime used to make mortar for masonry construction

masonry plate - a steel plate placed on the substructure to support a superstructure bearing and to distribute the load to the masonry beneath

mattress - a flexible scour protection blanket composed of interconnected timber, gabions, or concrete units.

meander - a twisting, winding action from side to side; characterizes the serpentine curvature of a narrow,
slow flowing stream in a wide flood plain

**median** - separation between opposing lanes of highway traffic; also known as median strip

**member** - an individual angle, beam, plate, or built component piece intended ultimately to become an integral part of an assembled frame or structure

**metal corrosion** - oxidation of metal by electro-galvanic action involving an electrolyte (moisture), an anode (the metallic surface where oxidation occurs), a cathode (the metallic surface that accepts electrons and does not corrode), and a conductor (the metal piece itself)

**midspan** - a reference point half-way between the supports of a beam or span

**mild steel** - steel containing from 0.04 to 0.25% dissolved carbon; see LOW CARBON STEEL

**military loading** - a loading pattern used to simulate heavy military vehicles passing over a bridge

**mill scale** - dense iron oxide on iron or steel that forms on the surface of metal that has been forged or hot worked

**modular joint** - a bridge joint designed to handle large movements consisting of an assembly of several strip or compression seals

**moisture content** - the amount of water in a material expressed as a percent by weight

**moment** - the couple effect of forces about a given point; see BENDING MOMENT

**monolithic** - forming a single mass without joints

**mortar** - a paste of portland cement, sand, and water laid between bricks, stones or blocks

**movable bridge** - a bridge having one or more spans capable of being raised, turned, lifted, or slid from its normal service location to provide a clear navigation passage; see BASCULE BRIDGE, VERTICAL LIFT BRIDGE, PONTOON BRIDGE, RETRACTILE DRAW BRIDGE, ROLLING LIFT BRIDGE, and SWING BRIDGE

**movable span** - a general term applied to a superstructure span designed to be swung, lifted or otherwise moved longitudinally, horizontally or vertically, usually to provide increased navigational clearance

**moving load** - a live load which is moving, for example, vehicular traffic

**MPT** - see MAINTENANCE AND PROTECTION OF TRAFFIC

**MSE** - mechanically stabilized earth; see REINFORCED EARTH

**multi-centered arch** - an arch in which the intrados surface is outlined by two or more arcs symmetrically arranged and having different radii that intersect tangentially
nail laminated - a laminated member produced by nailing two or more pieces of timber together face to face

NBIS - National Bridge Inspection Standards, first established in 1971 to set national policy regarding bridge inspection frequency, inspector qualifications, report formats, and inspection and rating procedures

NCHRP - National Cooperative Highway Research Program

NICET - National Institute for Certification in Engineering Technologies, the NICET provides nationally applicable voluntary certification programs covering several broad engineering technology fields and a number of specialized subfields. For information on the NICET program certification contact: National Institute for Certification in Engineering Technologies, 1420 King Street, Alexandria, VA 22314–2794.

NDE - nondestructive evaluation

NDT - nondestructive testing; any testing method of checking structural quality of materials that does not damage them

necking - the elongation and contraction in area that occurs when a ductile material is stressed

negative bending - bending of a member that causes tension in the surface adjacent to the load, e.g., moment at interior supports of a span or at the joints of a frame

negative moment - bending moment in a member such that tension stresses are produced in the top portions of the member; typically occurs in continuous beams and spans over the intermediate supports

neoprene - a synthetic rubber-like material used in expansion joints and elastomeric bearings

neutral axis - the internal axis of a member in bending along which the strain is zero; on one side of the neutral axis the fibers are in tension, on the other side the fibers are in compression

nose - a projection acting as a cut water on the upstream end of a pier; see STARLING

notch effect - stress concentration caused by an abrupt discontinuity or change in section

O

offset - a horizontal distance measured at right angles to a survey line to locate a point off the line

on center - a description of a typical dimension between the centers of the objects being measured

open spandrel arch - a bridge that has open spaces between the deck and the arch members allowing "open" visibility through the bridge
open spandrel ribbed arch - a structure in which two or more comparatively narrow arch rings, called ribs, function in the place of an arch barrel; the ribs are rigidly secured in position by arch rib struts located at intervals along the length of the arch; the arch ribs carry a column type open spandrel construction which supports the floor system and its loads

operating rating - the capacity of a bridge to withstand loads based on 75% of yield strength; the maximum permissible live load to which the structure may be subjected for the load configuration used in the rating

operator's house - the building containing control devices required for opening and closing a movable bridge span

orthotropic - having different properties in two or more directions at right angles to each other (e.g., wood); see ANISOTROPY

outlet - in hydraulics, the discharge end of drains, sewers, or culverts

out-of-plane distortion - distortion of a member in a plane other than that which the member was designed to resist

overlay - see WEARING SURFACE

overload - a weight greater than the structure is designed to carry

overpass - bridge over a roadway or railroad

overturning - tipping over; rotational movement

oxidation - the chemical breakdown of a substance due to its reaction with oxygen from the air

oxidized steel - rust

pack - a steel plate inserted between two others to fill a gap and fit them tightly together; also known as packing; fill; filler plate

pack rust - rust forming between adjacent steel surfaces in contact which tends to force the surfaces apart due to the increase in material volume

paddleboard - striped, paddle-shaped signs or boards placed on the roadside in front of a narrow bridge as a warning of reduced roadway width

panel - the portion of a truss span between adjacent points of intersection of web and chord members

panel point - the point of intersection of primary web and chord members of a truss

parabolic arch - an arch in which the intrados surface is a segment of a symmetrical parabolic surface (suited to concrete arches)
parabolic truss - a polygonal truss having its top chord and end post vertices coincident with the arc of a parabola, its bottom chord straight and its web system either triangular or quadrangular; also known as a parabolic arched truss

parapet - a low wall along the outmost edge of the roadway of a bridge to protect vehicles and pedestrians

pedestal - concrete or built-up metal member constructed on top of a bridge seat for the purpose of providing a specific bearing seat elevation

pedestal pier - one or more piers built in block-like form that may be connected by an integrally built web between them; when composed of a single, wide block-like form, it is called a wall or solid pier

pedestrian bridge - see FOOT BRIDGE

penetration - when applied to creosoted lumber, the depth to which the surface wood is permeated by the creosote oil; when applied to pile driving; the depth a pile tip is driven into the ground

physical testing - the testing of bridge members in the field or laboratory

pier - a substructure unit that supports the spans of a multi-span superstructure at an intermediate location between its abutments

pier cap - the topmost horizontal portion of a pier that distributes loads from the superstructure to the vertical pier elements

pile - a shaft-like linear member which carries loads to underlying rock or soil strata

pile bent - a row of driven or placed piles extending above the ground surface supporting a pile cap; see BENT

pile bridge - a bridge carried on piles or pile bents

pile cap - a slab or beam which acts to secure the piles in position laterally and provides a bridge seat to receive and distribute superstructure loads

pile foundation - a foundation supported by piles in sufficient number and to a depth adequate to develop the bearing resistance required to support the substructure load

pile pier - see PILE BENT

piling - collective term applied to group of piles in a construction; see PILE, SHEET PILES

pin - a cylindrical bar used to connect elements of a structure

pin-connected truss - a general term applied to a truss of any type having its chord and web members connected at each panel point by a single pin

pin and hanger - a hinged connection detail designed to allow for expansion and rotation between a
cantilevered and suspended span at a point between supports.

**pin joint** - a joint in a truss or other frame in which the members are assembled upon a single cylindrical pin

**pin packing** - arrangement of truss members on a pin at a pinned joint

**pin plate** - a plate rigidly attached upon the end of a member to develop the desired bearing upon a pin or pin-like bearing, and secure additional strength and rigidity in the member; doubler plate

**pintle** - a relatively small steel pin engaging the rocker of an expansion bearing, in a sole plate or masonry plate, thereby preventing sliding of the rocker

**pipe** - a hollow cylinder used for the conveyance of water, gas, steam etc.

**piping** - removal of fine particles from within a soil mass by flowing water

**plain concrete** - concrete with no structural reinforcement except, possibly, light steel to reduce shrinkage and temperature cracking

**plan and profile** - a drawing that shows both the roadway plan view and profile view in the same scale; see PLAN VIEW, PROFILE

**plan view** - drawing that represents the top view of the road or a structure

**plastic deformation** - permanent deformation of material beyond the elastic range

**plate** - a flat sheet of metal which is relatively thick; see SHEET STEEL

**plate girder** - a large I-shaped beam composed of a solid web plate with flange plates attached to the web plate by flange angles or fillet welds

**plug weld** - a weld joining two members produced by depositing weld metal within holes cut through one or more of the members; also known as slot weld

**plumb bob** - a weight hanging on a cord used to provide a true vertical reference

**plumb line** - a true vertical reference line established using a plumb bob

**pneumatic caisson** - an underwater caisson in which the working chamber is kept free of water by compressed air at a pressure nearly equal to the water pressure outside it

**pointing** - the compacting of the mortar into the outermost portion of a joint and the troweling of its exposed surface to secure water tightness or desired architectural effect; replacing deteriorated mortar

**ponding** - accumulation of water

**pontoon bridge** - a bridge supported by floating on pontoons moored to the riverbed; a portion may be removable to facilitate navigation
pony truss - a through truss without top chord lateral bracing

pop-out - conical fragment broken out of a concrete surface by pressure from reactive aggregate particles

portable bridge - a bridge that may be readily erected for a temporary communication-transport service and disassembled and reassembled at another location

portal - the clear unobstructed space of a through truss bridge forming the entrance to the structure

portal bracing - a system of sway bracing placed in the plane of the end posts of the trusses

portland cement - a fine dry powder made by grinding limestone clinker made by heating limestone in a kiln; this material reacts chemically with water to produce a solid mass

portland cement concrete - a mixture of aggregate, portland cement, water, and usually chemical admixtures

positive moment - a force applied over a distance that causes compression in the top fiber of a beam and tension in the bottom fiber

post - a member resisting compressive stresses, located vertical to the bottom chord of a truss and common to two truss panels; sometimes used synonymously for vertical; see COLUMN

posting - a limiting dimension, speed, or loading indicating larger dimensions, higher speeds, or greater loads cannot be safely taken by the bridge

post-stressing - see POSTTENSIONING

posttensioning - a method of prestressing concrete in which the tendons are stressed after the concrete has been cast and hardens

pot bearing - a bearing type that allows for multi-dimensional rotation by using a piston supported on an elastomer contained on a cylinder ("pot"), or spherical bearing element

pot holes - irregular shaped, disintegrated areas of bridge deck or roadway pavement caused by the failure of the surface material

Pratt truss - a truss with parallel chords and a web system composed of vertical posts with diagonal ties inclined outward and upward from the bottom chord panel points toward the ends of the truss; also known as N-truss

precast concrete - concrete members that are cast and cured before being placed into their final positions on a construction site

prestressed concrete - concrete with strands, tendons, or bars that are stressed before the live load is applied

prestressing - applying forces to a structure to deform it in such a way that it will withstand its working loads more effectively; see POSTTENSIONING, PRETENSIONING
pretensioning - a method of prestressing concrete in which the strands are stressed before the concrete is placed; strands are released after the concrete has hardened, inducing internal compression into the concrete

primary member - a member designed to resist flexure and distribute primary live loads and dead loads

priming coat - the first coat of paint applied to the metal or other material of a bridge; also known as base coat, or primer

probing - investigating the location and condition of submerged foundation material using a rod or shaft of appropriate length; checking the surface condition of a timber member for decay using a pointed tool, e.g., an ice pick

Professional engineer (PE) - an individual, who has fulfilled education and experience requirements and passed rigorous exams that, under State licensure laws, permits them to offer engineering services directly to the public. Engineering licensure laws vary from State to State, but, in general, to become a PE an individual must be a graduate of an engineering program accredited by the Accreditation Board for Engineering and Technology, pass the Fundamentals of Engineering exam, gain four years of experience working under a PE, and pass the Principles of Practice of Engineering exam

profile - a section cut vertically along the center line of a roadway or waterway to show the original and final ground levels

program manager - the individual in charge of the program, that has been assigned or delegated the duties and responsibilities for bridge inspection, reporting, and inventory. The program manager provides overall leadership and is available to inspection team leaders to provide guidance

programmed repair - those repairs that may be performed in a scheduled program

protective system - a system used to protect bridges from environmental forces that cause steel and concrete to deteriorate and timber to decay, typically a coating system

PS&E - Plans, Specifications, and Estimate; the final submission of the designers to the owner

public road - the term "public road" means any road or street under the jurisdiction of and maintained by a public authority and open to public travel

punching shear - shear stress in a slab due to the application of a concentrated load

quality assurance (QA) - the use of sampling and other measures to assure the adequacy of quality control procedures in order to verify or measure the quality level of the entire bridge inspection and load rating program
quality control (QC) - procedures that are intended to maintain the quality of a bridge inspection and load rating at or above a specified level

queen-post truss - a parallel chord type of truss having three panels with the top chord occupying only the length of the center panel

railing - a fence-like construction built at the outermost edge of the roadway or the sidewalk portion of a bridge to protect pedestrians and vehicles; see HANDRAIL

rake - an angle of inclination of a surface in relation to a vertical plane; also known as batter

ramp - an inclined traffic-way leading from one elevation to another

range of stress - the algebraic difference between the minimum and maximum stresses in a member

raveling - the consistent loss of aggregate from a pavement resulting in a poor riding surface

reaction - the resistance of a support to a load

rebar - see REINFORCING BAR

redundancy - the quality of a bridge that enables it to perform its design function in a damaged state.

redundant member - a member in a bridge which renders it a statically indeterminate structure; the structure would be stable without the redundant member whose primary purpose is to reduce the stresses carried by the determinate structure

rehabilitation - significant repair work to a structure

reinforced concrete - concrete with steel reinforcing bars embedded in it to supply increased tensile strength and durability

reinforced concrete pipe - pipe manufactured of concrete reinforced with steel bars or welded wire fabric

Reinforced Earth - proprietary retaining structure made of earth and steel strips connected to concrete facing; the steel strips are embedded in backfill and interlock with the facing; see MSE

reinforcement - rods or mesh embedded in concrete to strengthen it

reinforcing bar - a steel bar, plain or with a deformed surface, which bonds to the concrete and supplies tensile strength to the concrete

relaxation - a decrease in stress caused by creep
residual stress - a stress that is trapped in a member after it is formed into its final shape

resistivity of soil - an electrical measurement in ohm-cm that estimates the corrosion activity potential of a given soil

resurfacing - a layer of wearing surface material that is put over the approach or deck surface in order to create a more uniform riding surface

Retained Earth - proprietary retaining structure made of weld wire fabric strips connected to concrete facing; see MSE

retaining wall - a structure designed to restrain and hold back a mass of earth

retractile draw bridge - a bridge with a superstructure designed to move horizontally, either longitudinally or diagonally, from "closed" to "open" position, the portion acting in cantilever being counterweighted by that supported on rollers; also known as traverse draw bridge

rib - curved structural member supporting a curved shape or panel

rigger - an individual who erects and maintains scaffolding or other access equipment such as that used for bridge inspection

rigid frame - a structural frame in which bending moment is transferred between horizontal and vertical or inclined members by joints

rigid frame bridge - a bridge with moment resisting joints between the horizontal portion of the superstructure and vertical or inclined legs

rigid frame pier - a pier with two or more columns and a horizontal beam on top constructed monolithically to act like a frame

riп-rap - stones, blocks of concrete or other objects placed upon river and stream beds and banks, lake, tidal or other shores to prevent scour by water flow or wave action

rivet - a one-piece metal fastener held in place by forged heads at each end

riveted joint - a joint in which the assembled members are fastened by rivets

roadway - the portion of the road intended for the use of vehicular traffic

roadway shoulder - drivable area immediately adjoining the traveled roadway

rocker bearing - a bridge support that accommodates expansion and contraction of the superstructure through a tilting action

rocker bent - a bent hinged or otherwise articulated at one or both ends to provide the longitudinal movements resulting from temperature changes and superimposed loads
**rolled shape** - forms of rolled steel having "I", "H", "C", "Z" or other cross sectional shapes

**rolled-steel section** - any hot-rolled steel section including wide flange shapes, channels, angles, etc.

**roller** - a steel cylinder intended to provide longitudinal movements by rolling contact

**roller bearing** - a single roller or a group of rollers so installed as to permit longitudinal movement of a structure

**roller nest** - a group of steel cylinders used to facilitate the longitudinal movements resulting from temperature changes and superimposed loads

**rolling lift bridge** - a bridge of bascule type devised to roll backward and forward upon supporting girders when operated through an "open and closed" cycle

**routine inspection** - regularly scheduled inspection consisting of observations and/or measurements needed to determine the physical and functional condition of the bridge, to identify any changes from initial or previously recorded conditions, and to ensure that the structure continues to satisfy present service requirements.

**routine permit load** - a live load, which has a gross weight, axle weight or distance between axles not conforming with State statutes for legally configured vehicles, authorized for unlimited trips over an extended period of time to move alongside other heavy vehicles on a regular basis.

**rubble** - irregularly shaped pieces of stone in the undressed condition obtained from a quarry and varying in size

**runoff** - the quantity of precipitation that flows from a catchment area past a given point over a certain period

**S**

**sacrificial anode** - the anode in a cathodic protection system

**sacrificial coating** - a coating over the base material to provide protection to the base material; examples include galvanizing on steel and alucladding on aluminum

**sacrificial protection** - see CATHODIC PROTECTION

**sacrificial thickness** - additional material thickness provided for extra service life of a member in an aggressive environment

**saddle** - a member located upon the topmost portion of the tower of a suspension bridge which acts as a bearing surface for the catenary cable passing over it

**safe load** - the maximum load that a structure can support with an appropriate factor of safety
safety belt - a belt worn in conjunction with a safety line to prevent falling a long distance when working at heights; no longer acceptable as fall protection under OSHA rules

safety curb - a curb between 9 inches and 24 inches wide serving as a limited use refuge or walkway for pedestrians crossing a bridge

safety factor - the difference between the ultimate strength of a member and the maximum load it is expected to carry

safety harness - harness with shoulder, leg, and waist straps of approved OSHA design used as personal fall protection in conjunction with appropriate lanyards and tie off devices

sag - to sink or bend downward due to weight or pressure

scab - a plank bolted over the joint between two timber members to hold them in correct alignment and strengthen the joint; a short piece of I-beam or other structural shape attached to the flange or web of a metal pile to increase its resistance to penetration; also known as scab piece

scaling - the gradual disintegration of a concrete surface due to the failure of the cement paste caused by chemical attack or freeze/thaw cycles

scour - removal of a streambed or bank area by stream flow; erosion of streambed or bank material due to flowing water; often considered as being localized around piers and abutments of bridges

scour critical bridge - a bridge with a foundation element that has been determined to be unstable for the observed or evaluated scour condition.

scour protection - protection of submerged material by steel sheet piling, rip rap, concrete lining, or combination thereof

scuba - self-contained underwater breathing apparatus; a portable breathing device for free swimming divers

scupper - an opening in the deck of a bridge to provide means for water accumulated upon the roadway surface to drain

seam weld - a weld joining the edges of two members placed in contact; in general, it is not a stress-carrying weld

seat - a base on which an object or member is placed

seat angle - a piece of angle attached to the side of a member to provide support for a connecting member either temporarily during its erection or permanently; also known as a shelf angle

secondary member - a member that does not carry calculated live loads; bracing members

section loss - loss of a member's cross sectional area usually by corrosion or decay
**section view** - an internal representation of a structure element as if a slice was made through the element

**seepage** - the slow movement of water through a material

**segmental** - constructed of individual pieces or segments which are collectively joined to form the whole

**segmental arch** - a circular arch in which the intrados is less than a semi-circle

**segregation** - in concrete construction, the separation of large aggregate from the paste during placement

**seismic** - a term referring to earthquakes (e.g., seismic forces)

**semi-stub abutment** - cantilever abutment founded part way up the slope, intermediate in size between a full height abutment and a stub abutment

**service load design** - AASHTO’s description for Working Stress Design

**settlement** - the movement of substructure elements due to changes in the soil properties

**shear** - the load acting across a beam near its support

**shear connectors** - devices that extend from the top flange of a beam and are embedded in the above concrete slab, forcing the beam and the concrete to act as a single unit

**shear spiral** - a coil-shaped component welded to the top flange of a beam, as a shear connector

**shear stress** - the shear force per unit of cross–sectional area; also referred to as diagonal tensile stress

**shear stud** - a type of shear connector in the form of a rod with a head that is attached to a beam with an automatic stud-welding gun

**sheet pile cofferdam** - a wall-like barrier composed of driven piling constructed to surround the area to be occupied by a structure and permit dewatering of the enclosure so that the excavation may be performed in the open air

**sheet piles** - flattened Z-shaped interlocking piles driven into the ground to keep earth or water out of an excavation or to protect an embankment

**sheet piling** - a general or collective term used to describe a number of sheet piles installed to form a crib, cofferdam, bulkhead, etc.; also known as sheeting

**sheet steel** - steel in the form of a relatively thin sheet or plate; for flat rolled steel, specific thicknesses vs. widths are classified by AISI as bar, strip, sheet or plate

**shelf angle** - see SEAT ANGLE

**shim** - a thin plate inserted between two elements to fix their relative position and to transmit bearing stress
shoe - a steel or iron member, usually a casting or weldment, beneath the superstructure bearing that transmits and distributes loads to the substructure bearing area

shop - a factory or workshop

shop drawings - detailed drawings developed from the more general design drawings used in the manufacture or fabrication of bridge components

shoring - a strut or prop placed against or beneath a structure to restrain movement; temporary soil retaining structure

shoulder abutment - a cantilever abutment extending from the grade line of the road below to that of the road overhead, usually set just off the shoulder; see FULL HEIGHT ABUTMENT

shoulder area - see ROADWAY SHOULDER

shrinkage – a reduction in volume caused by moisture loss in concrete or timber while drying

sidewalk - the portion of the bridge floor area serving pedestrian traffic only

sidewalk bracket - frame attached to and projecting from the outside of a girder to serve as a support for the sidewalk stringers, floor and railing or parapet

sight distance - the length of roadway ahead that is easily visible to the driver; required sight distances are defined by AASHTO's "A Policy on Geometric Design of Highways and Streets"

silt - very finely divided siliceous or other hard rock material removed from its mother rock through erosive action rather than chemical decomposition

simple span - beam or truss with two unrestraining supports near its ends

S-I-P forms - see STAY-IN-PLACE FORMS, FORMS

skew angle - the angle produced when the longitudinal members of a bridge are not perpendicular to the substructure; the skew angle is the acute angle between the alignment of the bridge and a line perpendicular to the centerline of the substructure units

skewback - the inclined support at each end of an arch

skewback shoe - the member transmitting the thrust of an arch to the skewback course or cushion course of an abutment or piers; also known as skewback pedestal

slab - a wide beam, usually of reinforced concrete, which supports load by flexure

slab bridge - a bridge having a superstructure composed of a reinforced concrete slab constructed either as a single unit or as a series of narrow slabs placed parallel with the roadway alignment and spanning the space between the supporting substructure units
slide - movement on a slope because of an increase in load or a removal of support at the toe; also known as landslide

slip form - to form concrete by advancing a mold

slope - the inclination of a surface expressed as a ratio of one unit of rise or fall for so many horizontal units

slope protection - a thin surfacing of stone, concrete or other material deposited upon a sloped surface to prevent its disintegration by rain, wind or other erosive action; also known as slope pavement

slot weld - see PLUG WELD

slump - a measurement taken to determine the stiffness of concrete; the measurement is the loss in height after a cone-shaped mold is lifted

soffit - underside of a bridge deck; also see INTRADOS

soldier beam - a steel pile driven into the earth with its projecting butt end used as a cantilever beam

soldier pile wall - a series of soldier beams supporting horizontal lagging to retain an excavated surface; commonly used in limited right-of-way applications

soil interaction structure - a subsurface structure that incorporates both the strength properties of a flexible structure and the support properties of the soil surrounding the structure

sole plate - a plate attached to the bottom flange of a beam that distributes the reaction of the bearing to the beam

solid sawn beam – a section of tree cut to the desired size at a saw mill

sounding - determining the depth of water by an echo-sounder or lead line; tapping a surface to detect delaminations (concrete) or decay (timber)

spall - depression in concrete caused by a separation of a portion of the surface concrete, revealing a fracture parallel with or slightly inclined to the surface

span - the distance between the supports of a beam; the distance between the faces of the substructure elements; the complete superstructure of a single span bridge or a corresponding integral unit of a multiple span structure; see CLEAR SPAN

spandrel - the space bounded by the arch extrados and the horizontal member above it

spandrel column - a column constructed on the rib of an arch span and serving as a support for the deck construction of an open spandrel arch; see OPEN SPANDREL ARCH

spandrel fill - the fill material placed within the spandrel space of a closed spandrel arch

spandrel tie - a wall or a beam-like member connecting the spandrel walls of an arch and securing them
against bulging and other deformation; in stone masonry arches the spandrel tie walls served to some extent as counterforts.

**spandrel wall** - a wall built on the extrados of an arch filling the space below the deck; see TIE WALLS

**special inspection** - an inspection scheduled at the discretion of the bridge owner, used to monitor a particular known or suspected deficiency

**specifications** - a detailed description of requirements, materials, tolerances, etc., for construction which are not shown on the drawings; also known as specs

**spider** - inspection access equipment consisting of a bucket or basket which moves vertically on wire rope, driven by an electric or compressed air motor

**spillway** - a channel used to carry water away from the top of a slope to an adjoining outlet

**splice** - a structural joint between members to extend their effective length

**spread footing** - a foundation, usually a reinforced concrete slab, which distributes load to the earth or rock below the structure

**spring line** - the horizontal line along the face of an abutment or pier at which the intrados of an arch begins

**spur** - a projecting jetty-like construction placed adjacent to an abutment or embankment to prevent scour

**stage** - inspection access equipment consisting of a flat platform supported by horizontal wire-rope cables; the stage is then slid along the cables to the desired position; a stage is typically 20 inches wide, with a variety of lengths available

**staged construction** - construction performed in phases, usually to permit the flow of traffic through the site

**state transportation department** - the term “state transportation department” means that department, commission, board, or official of any State charged by its laws with the responsibility for highway construction

**statics** - the study of forces and bodies at rest

**station** - 100 feet (U.S. customary); 100 meters (metric)

**stationing** - a system of measuring distance along a baseline

**stay-in-place forms** - a corrugated metal sheet for forming deck concrete that will remain in place after the concrete has set; the forms do not contribute to deck structural capacity after the deck has cured; see FORMS, S.I.P FORMS

**stay plate** - a tie plate or diagonal brace to prevent movement

**steel** - an alloy of iron, carbon, and various other elements
stem - the vertical wall portion of an abutment retaining wall, or solid pier; see BREASTWALL

stiffener - a small member attached to another member to transfer stress and to prevent buckling

stiffening girder - a girder incorporated in a suspension bridge to distribute the traffic loads uniformly among the suspenders and reduce local deflections

stiffening truss - a truss incorporated in a suspension bridge to distribute the traffic loads uniformly among the suspenders and reduce local deflections

stirrup - U-shaped bar used as a connection device in timber and metal bridges; U-shaped bar placed in concrete to resist diagonal tension (shear) stresses

stone masonry - the portion of a structure composed of stone, generally placed in courses with mortar

straight abutment - an abutment whose stem and wings are in the same plane or whose stem is included within a length of retaining wall

strain - the change in length of a body produced by the application of external forces, measured in units of length; this is the proportional relation of the amount of change in length divided by the original length

strand - a number of wires grouped together usually by twisting

strengthening - adding to the capacity of a structural member

stress - the force acting across a unit area in a solid material

stress concentration - local increases in stress caused by a sudden change of cross section in a member

stress range - the variation in stress at a point with the passage of live load, from initial dead load value to the maximum additional live load value and back

stress raiser - a detail that causes stress concentration

stress reversal - change of stress type from tension (+) to compression (−) or vice versa

stress sheet - a drawing showing all computed stresses resulting from the application of a system of loads together with the design composition of the individual members resulting from the application of assumed unit stresses for the material to be used in the structure

stress-laminated timber – consists of multiple planks mechanically clamped together to perform as one unit

stringer - a longitudinal beam spanning between transverse floorbeams and supporting a bridge deck

strip seal joint - a joint using a relatively thin neoprene seal fitted into the joint opening
**structural analysis** - engineering computation to determine the carrying capacity of a structure

**structural member** - an individual piece, such as a beam or strut, which is an integral part of a structure

**structural redundancy** - the ability of an interior continuous span to resist total collapse by cantilever action in the event of a fracture

**structural shapes** - the various types of rolled iron and steel having flat, round, angle, channel, "I", "H", "Z" and other cross-sectional shapes adapted to heavy construction

**structural stability** - the ability of a structure to maintain its normal configuration, not collapse or tip in any way, under existing and expected loads

**structural tee** - a tee-shaped rolled member formed by cutting a wide flange longitudinally along the centerline of web

**structurally deficient** – bridges where 1) significant load carrying elements are found to be in poor or worse condition due to deterioration and/or damage or, 2) the adequacy of the waterway opening provided by the bridge is determined to be extremely insufficient to the point of causing intolerable traffic interruptions

**structure** - something, such as a bridge, that is designed and built to sustain a load

**strut** - a member acting to resist axial compressive stress; usually a secondary member

**stub abutment** - an abutment within the topmost portion of an embankment or slope having a relatively small vertical height and usually pile supported; stub abutments may also be founded on spread footings

**subbase** - a layer of material placed between the base course and the subgrade within a flexible pavement structure

**subgrade** - natural earth below the roadway pavement structure

**sub-panel** - a truss panel divided into two parts by an intermediate web member, generally a subdiagonal or a hanger

**substructure** - the abutments and piers built to support the span of a bridge superstructure

**superelevation** - the difference in elevation between the inside and outside edges of a roadway in a horizontal curve; required to counteract the effects of centrifugal force

**superimposed dead load** - dead load that is applied to a compositely designed bridge after the concrete deck has cured; for example, the weight of parapets or railings placed after the concrete deck has cured

**superstructure** - the entire portion of a bridge structure that primarily receives and supports traffic loads and in turn transfers these loads to the bridge substructure

**surface corrosion** - rust that has not yet caused measurable section loss
suspended span - a simple span supported from the free ends of cantilevers

suspender - a vertical wire cable, metal rod, or bar connecting the catenary cable of a suspension bridge or an arch rib to the bridge floor system, transferring loads from the deck to the main members

suspension bridge - a bridge in which the floor system is supported by catenary cables that are supported upon towers and are anchored at their extreme ends

suspension cable - a catenary cable which is one of the main members upon which the floor system of a suspension bridge is supported; a cable spanning between towers

swale - a drainage ditch with moderately sloping sides

sway anchorage - a guy, stay cable or chain attached to the floor system of a suspension bridge and anchored upon an abutment or pier to increase the resistance of the suspension span to lateral movement; also known as sway cable

sway bracing - diagonal brace located at the top of a through truss, transverse to the truss and usually in a vertical plane, to resist transverse horizontal forces

sway frame - a complete panel or frame of sway bracing

swedged anchor bolt - anchor bolt with deformations to increase bond in concrete; see ANCHOR BOLT

swing span bridge - a movable bridge in which the span rotates in a horizontal plane on a pivot pier, to permit passage of marine traffic

T

tack welds - small welds used to hold member elements in place during fabrication or erection

tail water - water ponded below the outlet of a waterway, thereby reducing the amount of flow through the waterway; see HEADWATER

tape measure - a long, flexible strip of metal or fabric marked at regular intervals for measuring

team leader - individual in charge of an inspection team responsible for planning, preparing, and performing field inspection of the bridge

tee beam - a rolled steel section shaped like a "T"; reinforced concrete beam shaped like the letter "T"

temperature steel - reinforcement in a concrete member to prevent cracks due to stresses caused by temperature changes

temporary bridge - a structure built for emergency or interim use, intended to be removed in a relatively short time
tendon - a prestressing cable, strand, or bar

tensile force - a force caused by pulling at the ends of a member; see TENSION

tensile strength - the maximum tensile stress at which a material fails

tension - stress that tends to pull apart material

thermal movement - contraction and expansion of a structure due to a change in temperature

three-hinged arch - an arch that is hinged at each support and at the crown

through arch - an arch bridge in which the deck passes between the arches

through girder bridge - normally a two-girder bridge where the deck is between the supporting girders

tie - a member carrying tension

tie plate - relatively short, flat member carrying tension forces across a transverse member; for example, the plate connecting a floor beam cantilever to the main floor beam on the opposite side of a longitudinal girder; see STAY PLATE

tie rod - a rod-like member in a frame functioning to transmit tensile stress; also known as tie bar

tie walls - one of the walls built at intervals above an arch ring connecting and supporting the spandrel walls; any wall designed to serve as a restraining member to prevent bulging and distortion of two other walls connected thereby; see DIAPHRAGM WALL

timber - wood suitable for construction purposes

toe - the front portion of a footing from the intersection of the front face of the wall or abutment to the front edge of the footing; the line where the side slope of an embankment meets the existing ground

toe of slope - the location defined by the intersection of the embankment with the surface existing at a lower elevation; also known as toe

toe wall - a relatively low retaining wall placed near the "toe–of–slope" location of an embankment to protect against scour or to prevent the accumulation of stream debris; also known as footwall

ton - a unit of weight equal to 2,000 pounds

torque - the angular force causing rotation

torque wrench - a hand or power tool used to turn a nut on a bolt that can be adjusted to deliver a predetermined amount of torque

torsion - twisting about the longitudinal axis of a member
**torsional rigidity** - a beam’s capacity to resist a twisting force along the longitudinal axis

**tower** - a pier or frame supporting the catenary cables of a suspension bridge

**traffic control** - modification of normal traffic patterns by signs, cones, flagmen, etc.

**transducer** - a device that converts one form of energy into another form, usually electrical into mechanical or the reverse; the part of ultrasonic testing device which transmits and receives sound waves

**transverse bracing** - the bracing assemblage engaging the columns of bents and towers in planes transverse to the bridge alignment that resists the transverse forces tending to produce lateral movement and deformation of the columns

**transverse girder** - see CROSS GIRDER

**travel way** - the roadway

**tremie** - a piece of construction equipment (e.g., pipe or funnel) used to place concrete underwater

**trestle** - a bridge structure consisting of spans supported on braced towers or frame bents

**truck loading** - a combination of loads used to simulate a single truck passing over a bridge

**truss** - a jointed structure made up of individual members primarily carrying axial loads arranged and connected in triangular panels

**truss bridge** - a bridge having a pair of trusses for a superstructure

**trussed beam** - a beam stiffened to reduce its deflection by a steel tie-rod that is held at a short distance from the beam by struts

**truss panel** - see PANEL

**tubular sections** - structural steel tubes, rectangular, square or circular; also known as hollow sections

**tubular truss** - a truss whose chords and struts are composed of pipes or cylindrical tubes

**tunnel** - an underground passage, open to daylight at both ends

**turnbuckle** - a long, cylindrical, internally threaded nut with opposite hand threads at either end used to connect the elements of adjustable rod and bar members

**two-hinged arch** - a rigid frame that may be arch-shaped or rectangular with hinges at both supports
U

**U-bolt** - a bar bent in the shape of the letter "U" and fitted with threads and nuts at its ends

**ultimate strength** - the highest stress that a material can withstand before breaking

**ultrasonic thickness gage** - an instrument used to measure the thickness of a steel element using a probe which emits and receives sound waves

**ultrasonic testing** - nondestructive testing of a material's integrity using sound waves

**underpass** - the lowermost feature of a grade separated crossing; see OVERPASS

**underwater diver bridge inspection training** - training that covers all aspects of underwater bridge inspection and enables inspectors to relate the conditions of underwater bridge elements to established criteria (see the Bridge Inspector's Reference Manual section on underwater inspection for the recommended material to be covered in an underwater diver bridge inspection training course).

**underwater inspection** - inspection of the underwater portion of a bridge substructure and the surrounding channel, which cannot be inspected visually at low water by wading or probing, generally requiring diving or other appropriate techniques.

**uniform load** - a load of constant magnitude along the length of a member

**unit stress** - the force per unit of surface or cross-sectional area

**uplift** - a negative reaction or a force tending to lift a beam, truss, pile, or any other bridge element upwards

**upper chord** - the top longitudinal member of a truss

V

**vertical** - describes the axis of a bridge perpendicular to the underpass surface

**vertical alignment** - a roadway’s centerline or baseline alignment in the vertical plane

**vertical clearance** - the distance between the structure and the underpass

**vertical curve** - a sag or crest in the profile of a roadway, usually in the form of a parabola, to transition between grades

**vertical lift bridge** - a bridge in which the span moves up and down while remaining parallel to the roadway

**viaduct** - a series of spans carried on piers at short intervals
**vibration** - the act of vibrating concrete to compact it

**Vierendeel truss** - a truss with only chords and verticals joined with rigid connections designed to transfer moment

**voided slab** - a precast concrete deck unit cast with cylindrical voids to reduce dead load

**voids** - an empty or unfilled space in concrete

**Voussoir** - one of the truncated wedge-shaped stones composing a ring course in a stone arch; also known as ring stone

**voussoir arch** - an arrangement of wedge shaped blocks set to form an arched bridge

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**W**

**wale, waler** - horizontal bracing running along the inside walls of a sheeted pit or cofferdam

**Warren truss** - a triangular truss consisting of sloping members between the top and bottom chords and no verticals; members form the letter W

**washer** - a small metal ring used beneath the nut or the head of a bolt to distribute the load or reduce galling during tightening

**water/cement ratio** - the weight of water divided by the weight of portland cement in concrete; this ratio is a major factor in the strength of concrete

**waterproofing membrane** - an impervious layer placed between the wearing surface and the concrete deck, used to protect the deck from water and corrosive chemicals that could damage it

**waterway opening** - the available width for the passage of water beneath a bridge

**wearing surface** - the topmost layer of material applied upon a roadway to receive the traffic loads and to resist the resulting disintegrating action; also known as wearing course

**web** - the portion of a beam located between and connected to the flanges; the stem of a dumbbell type pier

**web crippling** - damage caused by high compressive stresses resulting from concentrated loads

**web members** - the intermediate members of a truss, not including the end posts, usually vertical or inclined

**web plate** - the plate forming the web element of a plate girder, built-up beam or column

**web stiffener** - a small member welded to a beam web to prevent buckling of the web

**weep hole** - a hole in a concrete retaining wall to provide drainage of the water in the retained soil
weld - a joint between pieces of metal at faces that have been made plastic and caused to flow together by heat or pressure

weldability - the degree to which steel can be welded without using special techniques, such as pre-heating

welded bridge structure - a structure whose metal elements are connected by welds

welded joint - a joint in which the assembled elements and members are connected by welds

welding - the process of making a welded joint

weld layer - a single thickness of weld metal composed of beads (runs) laid in contact to form a pad weld or a portion of a weld made up of superimposed beads

weld metal - fused filler metal added to the fused structure metal to produce a welded joint or a weld layer

weld penetration - the depth beneath the original surface to which the structure metal has been fused in the making of a fusion weld; see PENETRATION

weld sequence - the order of succession required for making the welds of a built-up piece or the joints of a structure, to minimize distortion and residual stresses

weld toe - particularly in a fillet weld, the thin end of the taper furthest from the center of the weld cross section

wheel guard - a raised curb along the outside edge of traffic lanes to safeguard constructions outside the roadway limit from collision with vehicles

wheel load - the load carried by and transmitted to the supporting structure by one wheel of a traffic vehicle, a movable bridge, or other motive equipment or device; see AXLE LOAD

weep hole - a hole in a concrete element (abutment backwall or retaining wall) used to drain water from behind the element; any small hole installed for drainage

Whipple truss - a double-intersecting through Pratt truss where the diagonals extend across two panels

wide flange - a rolled I-shaped member having flange plates of rectangular cross section, differentiated from an S-beam (American Standard) in that the flanges are not tapered

wind bracing - the bracing systems that function to resist the stresses induced by wind forces

wind lock - a lateral restraining device found on steel girder and truss bridges

wingwall - the retaining wall extension of an abutment intended to restrain and hold in place the side slope material of an approach roadway embankment

wire mesh reinforcement - a mesh made of steel wires welded together at their intersections used to reinforce concrete; welded wire fabric
wire rope - steel cable of multiple strands which are composed of steel wires twisted together

working stress - the unit stress in a member under service or design load

working stress design - a method of design using the yield stress of a material and a factor of safety that determine the maximum allowable stresses

wrought iron - cast iron that has been mechanically worked to remove slag and undissolved carbon

wythe - a single layer of brick or stone in the thickness direction

\[ X \]

X-ray testing - nondestructive testing technique used for detecting internal flaws by passing X-rays through a material to film or other detector

\[ Y \]

yield - permanent deformation (permanent set) which a metal piece takes when it is stressed beyond the elastic limit

yield point - see YIELD STRESS

yield stress - the stress at which noticeable, suddenly increased deformation occurs under slowly increasing load

\[ Z \]

zee - steel member shaped like a modified "Z" in cross section
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