

GENERAL NOTES:

STRIP SEAL: FURNISH EXTRUDED POLYCHLOROPRENE MATERIAL CONFORMING TO ASTM D2628. DUE TO THE CONFIGURATION OF THE SEAL, THE RECOVERY TEST IS NOT APPLICABLE. THE PHYSICAL PROPERTIES OF THE STRIP SEAL SHALL CONFORM TO TABLE "E".

THE MANUFACTURER OR AN ACCREDITED LABORATORY SHALL TEST EACH LOT AS SPECIFIED AND SUBMIT TWO COPIES OF CERTIFIED TEST DATA SHOWING COMPLIANCE TO THE ODOT OFFICE OF MATERIALS MANAGEMENT. THE SEAL AND RETAINER ARE AN INTEGRAL SYSTEM DESIGNED AND SUPPLIED BY THE SAME MANUFACTURER. SEE "CONSTRUCTION PROCEDURE" FOR INSTALLATION.

TABLE E (PHYSICAL PROPERTIES OF SEAL ELEMENT)		
PROPERTY	REQUIREMENT	ASTM METHOD
TENSILE STRENGTH, MIN. PSI	2000	D412
ELONGATION @ BREAK, MIN. (PERCENT)	250	D412
HARDNESS, TYPE A DUROMETER, POINTS	60 ± 5	MODIFIED D2240
OVEN AGING, 70 HR @ 212°F TENSILE STRENGTH, LOSS, MAX. ELONGATION, LOSS, MAX. HARDNESS, TYPE A DUROMETER, POINTS CHANGE	20 PERCENT 20 PERCENT 0 TO +10	D573 MODIFIED D2240
OIL SWELL, ASTM OIL 3 70 HR @ 212°F, WEIGHT CHANGE MAX	45 PERCENT	D471
OZONE RESISTANCE 20 PERCENT STRAIN, 300 PPHM IN AIR, 70 HR @ 104°F (WIPE WITH TOLUENE TO REMOVE SURFACE CONTAMINATION)	NO CRACKS	D1149
LOW TEMPERATURE STIFFENING 7 DAYS @ 14°F HARDNESS, TYPE A DUROMETER, POINTS CHANGE COMPRESSION SET, 70 HR @ 212°F MAX.	0 TO +15 40 PERCENT	D2240 D395 METHOD B

LUBRICANT-ADHESIVE: FURNISH A ONE PART MOISTURE CURING POLYURETHANE COMPOUND MEETING THE REQUIREMENTS OF ASTM D4070 AND AS SPECIFIED BY THE SEAL MANUFACTURER. SEE "CONSTRUCTION PROCEDURE" FOR APPLICATION.

JOINTS IN STRIP SEALS: FURNISH SEALS IN ONE CONTINUOUS PIECE UNLESS OTHERWISE APPROVED BY THE ENGINEER.

SEAL RETAINERS: FURNISH SOLID SHAPE STEEL RETAINERS, AS DIMENSIONED ON SHEET 2 OF 5 "RETAINER DETAIL", THAT ARE EXTRUDED, HOT ROLLED OR MACHINED. RETAINERS MANUFACTURED FROM BENT PLATE OR BUILT UP PIECES ARE NOT ACCEPTABLE. THE MANUFACTURER SHALL SPECIFY THE INTERNAL DIMENSIONS OF THE RETAINER TO ACHIEVE A POSITIVE SEAL AND ANCHORAGE.

AT JOINT UPTURNS, ESPECIALLY ON SKEWED BRIDGE DECKS, THE USE OF SPLIT RETAINERS MAY BE NECESSARY TO ENSURE PROPER SEAL GLAND INSTALLATION. WHERE THE SPLIT RETAINERS ARE REQUIRED, THE MANUFACTURER SHALL OBTAIN THE ENGINEER'S APPROVAL FOR THE DESIGN.

BEFORE THE GLAND IS INSTALLED, CORRECT ANY DEFECTS IN THE STEEL RETAINER OR THE ACTUAL EXPANSION JOINT THAT COULD CAUSE DAMAGE TO THE GLAND.

JOINTS IN RETAINERS: WELDS SHALL BE WATER TIGHT, PARTIAL PENETRATION WELDS AROUND THE OUTER PERIPHERY OF THE ABUTTING SURFACES. GRIND FLUSH ALL WELDS IN CONTACT

JOINTS IN RETAINERS: <CONTINUED>
WITH THE SEAL AND JOINT ARMOR. DO NOT USE SHORT PIECES OF RETAINERS LESS THAN 6'-0" LONG, UNLESS REQUIRED AT CURBS OR SIDEWALKS. DO NOT PROVIDE ADDITIONAL SPLICES IN RETAINERS AT CURB OR SIDEWALK SECTIONS OTHER THAN THOSE DETAILED IN THE STANDARD BRIDGE DRAWINGS.

ARMOR STEEL: ALL ANGLE SHAPES SHALL BE ASTM A709, GRADE 50 OR 50W. ALL OTHER STEEL PARTS INCLUDING RETAINERS, SHALL BE ASTM A709, GRADE 36, 50 OR 50W.

JOINTS IN ARMOR STEEL: SHOP OR FIELD JOINTS IN THE ARMOR SHALL BE COMPLETE PENETRATION WELDS GROUND FLUSH WHERE IN CONTACT WITH THE RETAINER.

ARMOR COATING: COAT ALL STEEL PARTS OF THE JOINT ASSEMBLY ACCORDING TO 516.

TEMPORARY SUPPORTS: THE FABRICATOR SHALL DESIGN AND INSTALL TEMPORARY SUPPORTS TO RESIST SHIPPING, ERECTION AND CONSTRUCTION FORCES WITHOUT DAMAGE TO THE STEEL ARMOR OR COATING. THESE SUPPORTS SHALL BE ADJUSTABLE IN THE FIELD TO ACCOUNT FOR VARIABLE TEMPERATURE SETTINGS. INSTALL THE SUPPORTS AFTER THE FABRICATION AND COATING IS COMPLETE.

NON-SHRINKING GROUT: FURNISH MATERIAL CONFORMING TO 705.22. LIMIT THE BATCH SIZE SUCH THAT PLACEMENT CAN BE COMPLETED WITHIN 30 MINUTES. DO NOT USE MORTAR OLDER THAN 30 MINUTES. DO NOT ADD WATER TO INCREASE FLOWABILITY WHICH HAS BEEN DECREASED BY DELAYED USE OF MORTAR. INCLUDE WITH SUPERSTRUCTURE CONCRETE FOR PAYMENT.

THREADED RODS: FURNISH 5/8" DIAMETER THREADED RODS AND NUTS CONFORMING TO ASTM A307 OR A709, GRADE 36. GALVANIZE ACCORDING TO 711.02. INCLUDE WITH THE BOX BEAMS FOR PAYMENT.

BASIS OF PAYMENT: THE DEPARTMENT WILL PAY FOR CONCRETE PLACED IN THE BOX BEAM NOTCH SEPARATELY UNDER ITEM 511.

CONSTRUCTION PROCEDURE:

ARMOR INSTALLATION:

1. PLACE JOINT ASSEMBLY SO THE TWO (2) L7x4x1/2" ANGLES REMAIN PARALLEL TO EACH OTHER AND PERPENDICULAR TO THE ROADWAY GRADIENT.
2. FOR STRUCTURES WITH A COMPOSITE CONCRETE WEARING SURFACE, PLACE THE SUPERSTRUCTURE CONCRETE IN THE SPAN ADJACENT TO THE ABUTMENT PRIOR TO THE PLACEMENT OF ABUTMENT BACKWALL CONCRETE.
3. SET ABUTMENT EXPANSION JOINT WIDTH TO DIMENSION "A" NO MORE THAN FOUR HOURS PRIOR TO THE DAY'S PEAK AMBIENT TEMPERATURE. SEE PROJECT PLANS FOR DIMENSION "A".
4. PLACE THE BACKWALL CONCRETE DURING STABLE OR RISING AMBIENT TEMPERATURES. CONCLUDE PLACEMENT AT OR IMMEDIATELY BEFORE THE DAY'S PEAK AMBIENT TEMPERATURE.
5. HAND PLACE AND VIBRATE CONCRETE UNDER JOINT ARMOR TO ACHIEVE COMPLETE CONSOLIDATION.
6. LOOSEN ANY TEMPORARY JOINT ARMOR SUPPORTS AFTER INITIAL SET OF THE CONCRETE, PREFERABLY NOT LATER THAN TWO HOURS AFTER CONCLUSION OF THE CONCRETE PLACEMENT.
7. FOR STRUCTURES WITH A NONCOMPOSITE ASPHALT WEARING SURFACE, PLACE THE CONCRETE IN THE BOX BEAM NOTCH ACCORDING TO STEP 5 AFTER THE BACKWALL CONCRETE HAS BEEN PLACED. TEXTURE THE SURFACE PARALLEL TO THE JOINT. CONCRETE SHALL BE CLASS "S" UNLESS OTHERWISE SPECIFIED IN THE PLANS.

SEAL INSTALLATION:

1. EXAMINE THE RETAINER FOR SOILAGE OR DEFECTS THAT CAN DAMAGE THE SEAL PRIOR TO SEAL INSTALLATION. REPAIR DEFECTS.
2. NOT MORE THAN 24 HOURS PRIOR TO SEAL INSTALLATION, BLAST THE RETAINER INTERIOR PER SSPC SP6 "COMMERCIAL BLAST CLEANING", WITHOUT DAMAGING ADJACENT COATINGS. REMOVE ALL BLASTING MEDIA FROM THE RETAINER.
3. CLEAN ALL SURFACES OF THE SEAL WITH METHYL ETHYL KETONE (MEK), TOLUENE (T) OR OTHER MANUFACTURER SPECIFIED SOLVENT USING CLEAN DISPOSABLE CLOTHS. MAINTAIN THE SURFACE CLEANLINESS UNTIL INSTALLATION.
4. IMMEDIATELY BEFORE APPLYING THE LUBRICANT-ADHESIVE, BONDING SURFACES MUST BE CLEAN, DRY AND WARMER THAN 45°F. BONDING SURFACES MUST BE MAINTAINED IN THIS CONDITION UNTIL THE SEAL IS INSTALLED. LIBERALLY APPLY THE LUBRICANT-ADHESIVE TO BOTH THE RETAINER AND THE SEAL USING THE MANUFACTURER'S SPECIFIED METHODS FOR COMPLETE AND UNIFORM COVERAGE.
5. INSTALL THE SEAL WITH EQUIPMENT AND PROCEDURE SPECIFIED BY THE MANUFACTURER. ELONGATION OF THE SEAL OR STRUCTURAL DAMAGE TO THE SEAL CAUSED BY INSTALLATION METHODS WILL BE CAUSE FOR REJECTION.
6. REMOVE EXCESS LUBRICANT-ADHESIVE AFTER INSTALLATION.

DESIGNER NOTES:

PROJECT PLANS SHALL LIST DIMENSION "A" FOR TEMPERATURES BETWEEN 30°F AND 90°F IN 10° INCREMENTS.

THE DESIGNER SHALL SUPPLY DETAILS FOR STRUCTURES WITH ROADWAY GRADES GREATER THAN 2%.

ANCHOR BAR HOLES IN ABUTMENT SEATS SHALL BE 2"φ UNLESS OTHERWISE SHOWN IN THE CONTRACT CRITERIA/PLANS.

JOINT SEAL GLAND AT FIXED BEARINGS SHALL BE THE SAME SIZE AS AT THE EXPANSION BEARINGS WITH A DIMENSION "A" = 2" AT ANY AMBIENT TEMPERATURE.

PRESTRESSED CONCRETE BOX BEAMS SHALL BE MODIFIED AS FOLLOWS FOR STRIP SEAL INSTALLATION:

1. STIRRUP REINFORCING STEEL IN NOTCHED AREAS AT ENDS OF COMPOSITE BEAMS SHALL NOT PROJECT ABOVE THE TOP OF CONCRETE.
2. ENDS OF FASCIA BEAMS SHALL BE NOTCHED FULL WIDTH OF BEAMS.
3. 12 INCH DEEP BEAMS REQUIRE A SPECIAL DESIGN.
4. HOLES FOR ANCHOR BARS SHALL BE 2 1/2" DIAMETER.
5. BEAM ENDS FOR STRUCTURES ON GRADES OVER 2% SHALL BE MADE VERTICAL.

DESIGN AGENCY OFFICE OF STRUCTURAL ENGINEERING	STATE OF OHIO DEPARTMENT OF TRANSPORTATION <i>Ed J. Gorman</i> ENGINEER OF BRIDGES	01-20-94	DATE
		REVIEWED WTL/LMW	EXJ-5-93
CHECKED JS	DESIGNED AJM	DRAWN AJM	
REVISIONS 2-14-97 04-20-01 07-19-02			
STANDARD	STRIP SEAL EXPANSION JOINTS CONCRETE BOX BEAM STRUCTURES		
5			5